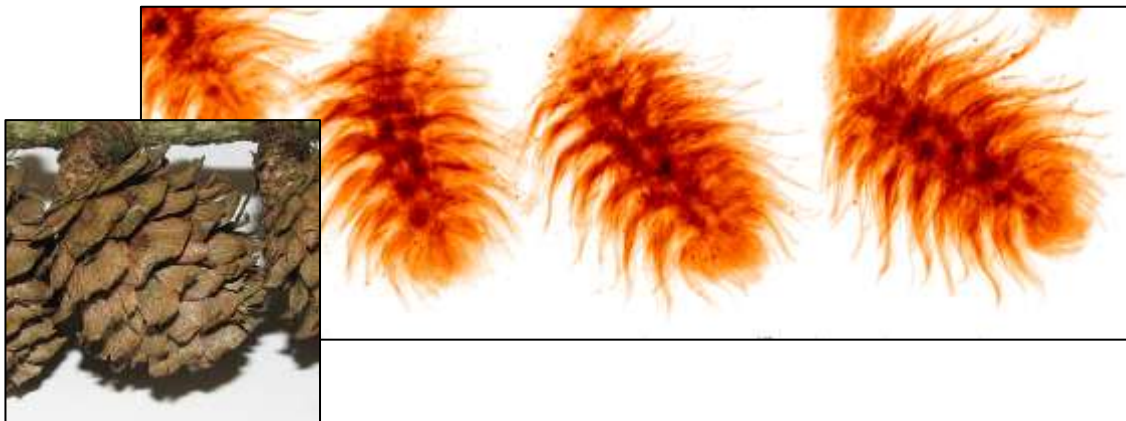
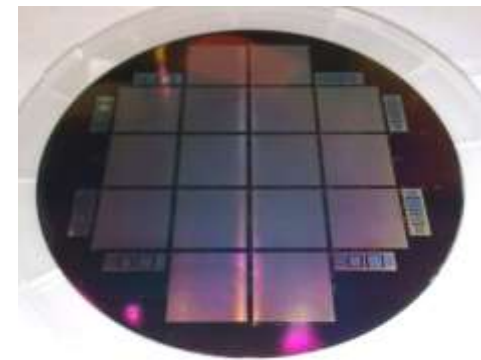
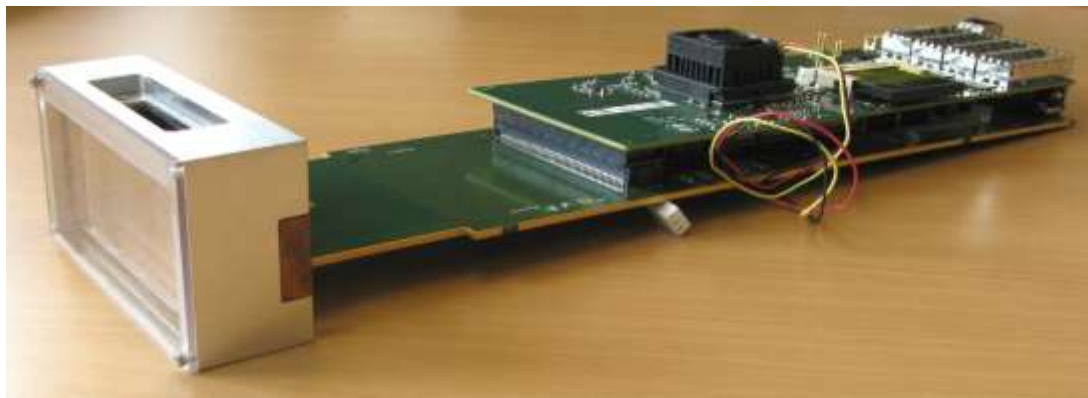




# The LAMBDA photon counting pixel detector



Heinz Graafsma, David Pennicard, Sabine Lange, Sergej Smoljanin,  
Helmut Hirsemann, - *DESY*  
Michael Epple - *Technical University of Munich*  
Milan Zuvic, Marie-Odile Lampert - *Canberra France Speciality Detectors*  
Thomas Fritsch, Mario Rothermund – *Fraunhofer IZM*



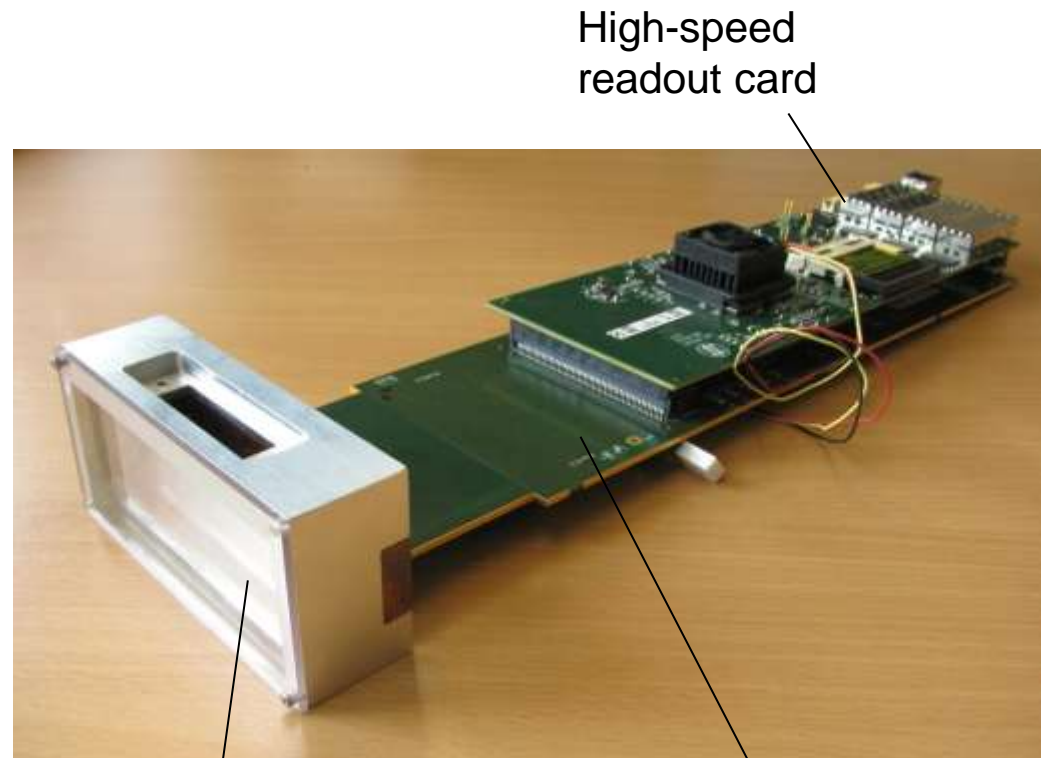
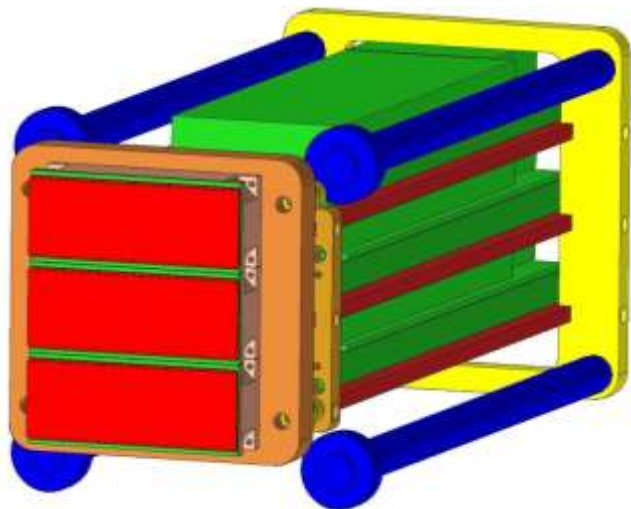
# Experiments at PETRA-III

- 6 GeV source with low emittance (1 nmrad)
  - Nanofocusing, high-resolution, coherence...
  - Hard X-rays (>20 keV)
- 14 beamlines
  - 8 in user operation
- 2 extensions under way
  - Replacement for DORIS-III
  - 10 beamlines
  - Higher flux



# Large Area Medipix-Based Detector Array

- Photon-counting detector
- Small pixel size (55 $\mu\text{m}$ )
- Fast readout (2 kHz+)
- Large, tilable modules (1536 by 512)
- High-Z compatible
  - inc. germanium cooling



Detector head with Si sensor

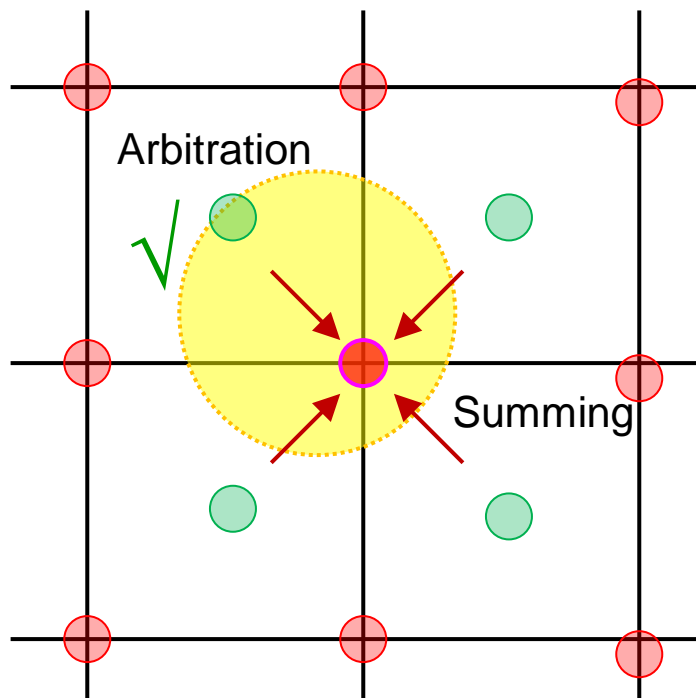
High-speed readout card

Signal distribution board

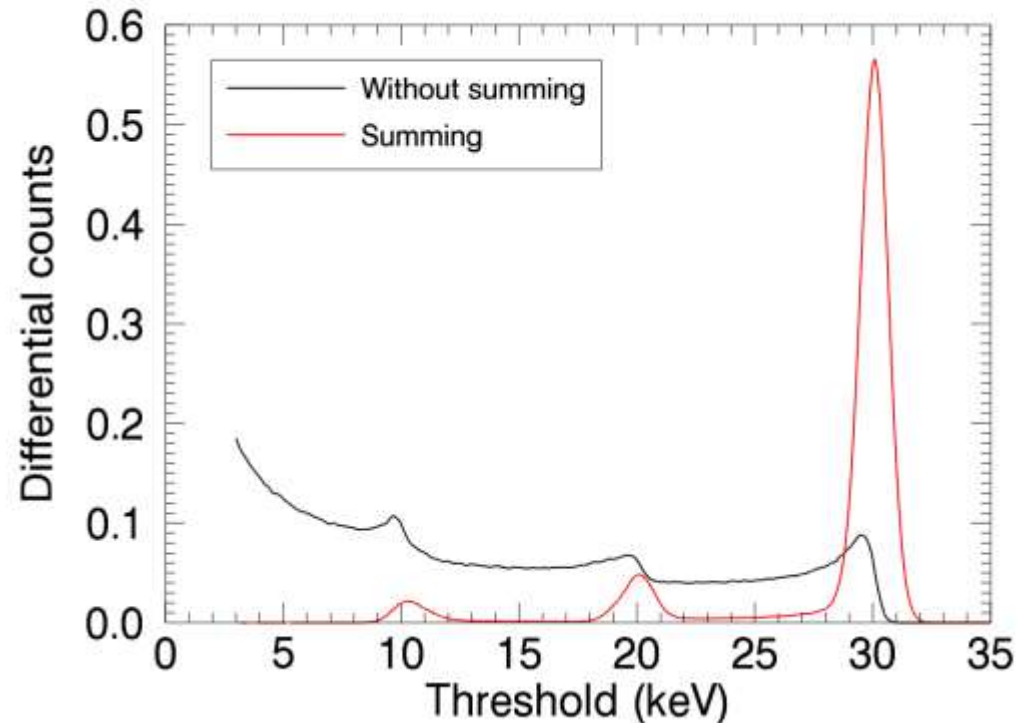
# Medipix3 design and high-Z compatibility

- > Bipolar input preamp with leakage compensation (followed by shaper)
- > Gain selection
- > Charge summing (beneficial for thick sensors with fluorescence)

## Medipix3 RX charge summing



## Simulated spectrum - Ge, 100V





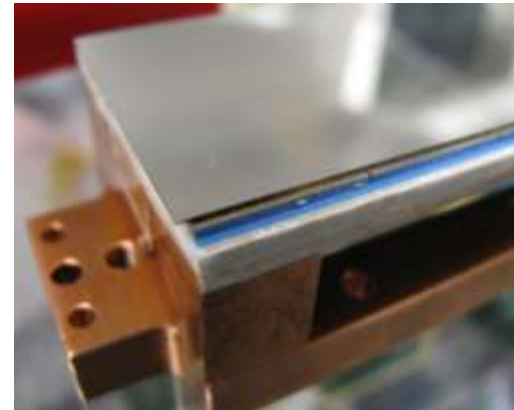
# Detector head

- 6 by 2 chips (1536 by 512 pixels)
  - Large Si sensor from 5" wafer
    - 300 $\mu$ m Si sensor here
  - 2 x "Hexa" high-Z sensors
- Ceramic circuit board (LTCC)
  - 14 layer board
  - Good match to germanium CTE
  - Cooling through thermal vias
- 500-pin connector on board
  - Full parallel readout (8 LVDS data outputs per chip)
  - ~150 LVDS pairs total



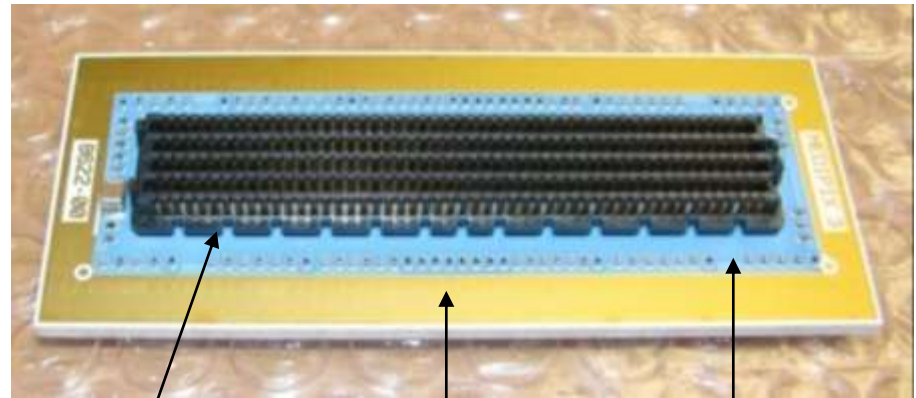
6 x 2 Medipix3 chips

LTCC board



# Detector head

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  - ~150 LVDS pairs total



500-pin connector

RC components

Contact to cooling block



# High-speed readout system

- Previously developed prototype system (USB2 readout only)
- High-speed readout with common DESY mezzanine card
  - Virtex-5 FPGA with PowerPC
  - 4 \* 10 Gigabit Ethernet links
  - DDR2 RAM (8GB)
- “Signal distribution” board connects to det. head
  - Space for vacuum barrier with germanium detector
- Currently working on high-speed readout firmware

Connector to det. head



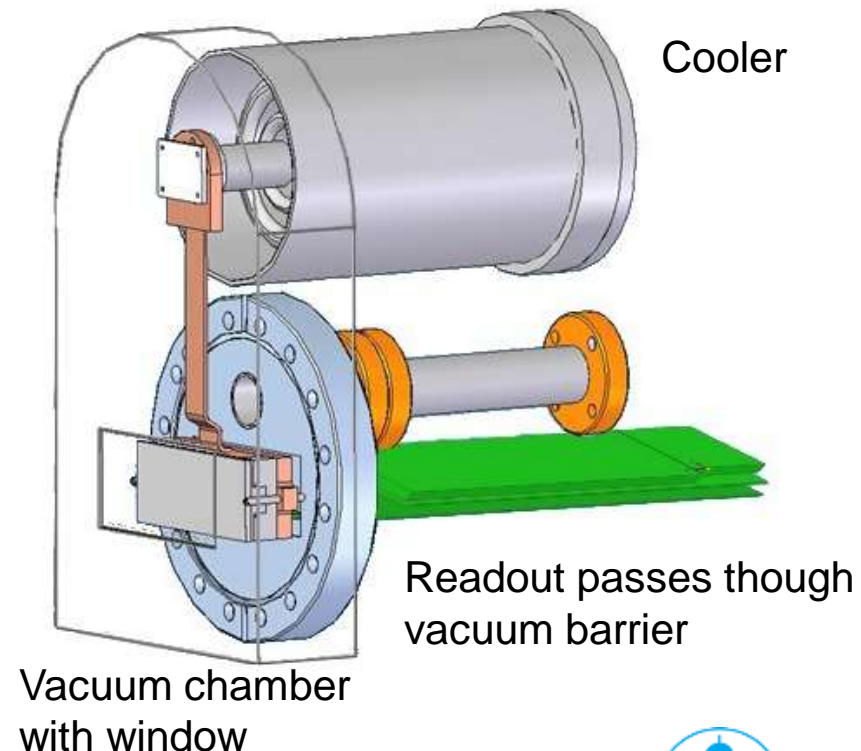
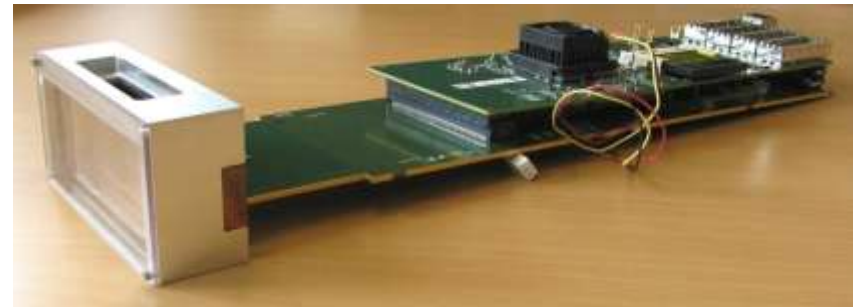
Power / trigger in



10GBE links

# High-speed readout system

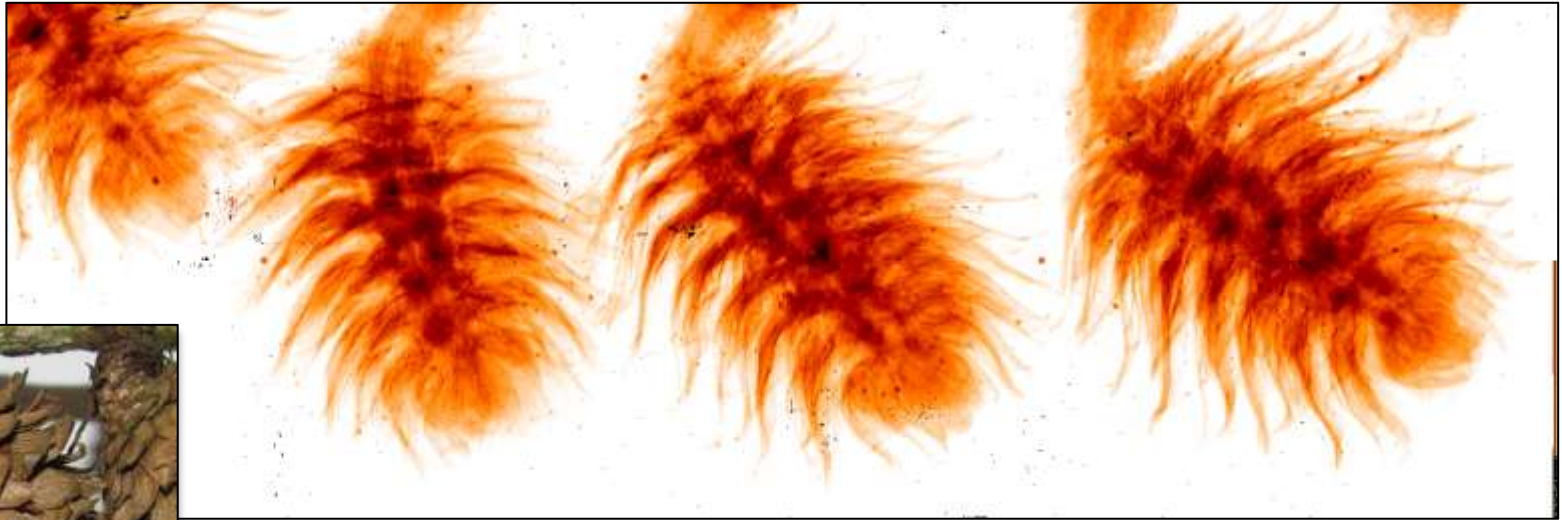
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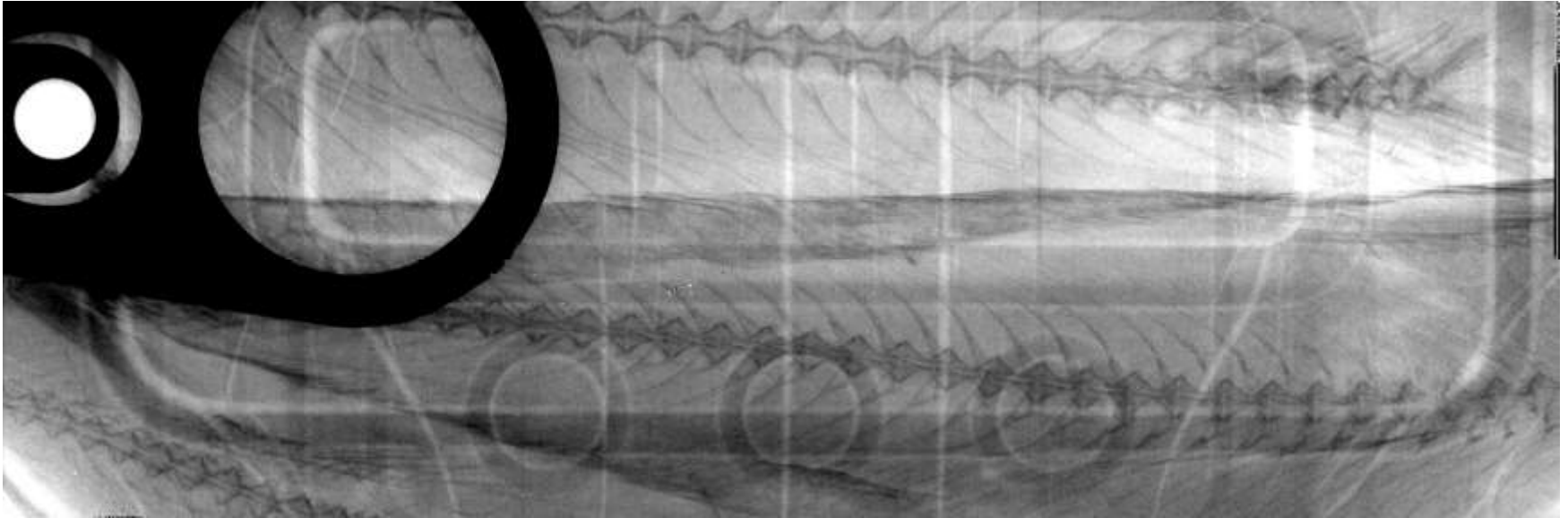
# Test results with Si module

- First full Si module assembled (300 $\mu$ m thick sensor from Canberra)
  - Solder bonding at IZM
  - All 12 chips successfully bonded and functional
  - Small no. of bad pixels on chips and bad bumps on test module



Flat-field corrected image, Mo X-ray tube, 40kV

# Test results with Si module



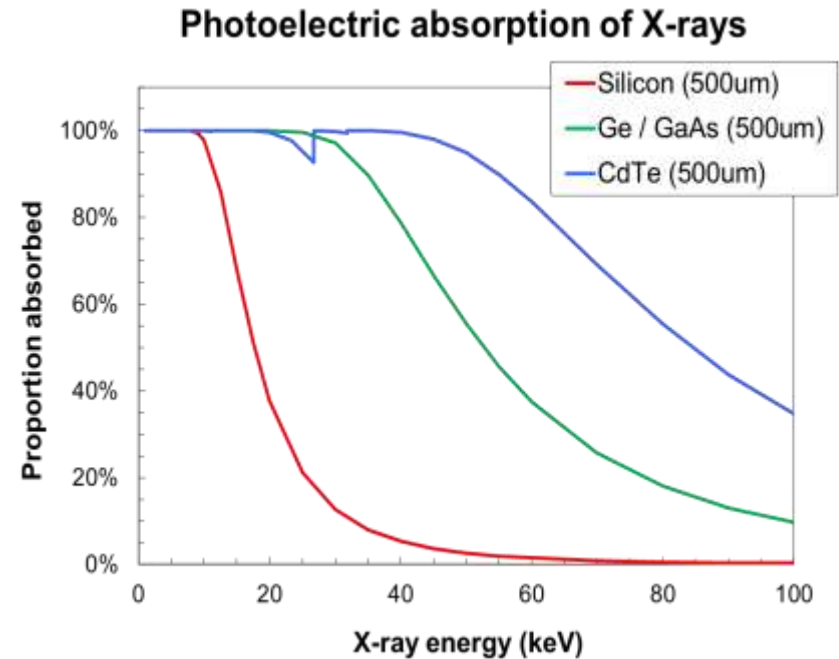
# LAMBDA and germanium sensors

- Large Area Medipix-Based Detector Array
  - Flexible photon-counting system based on Medipix3 chip
- High-Z pixel detector development
  - Germanium detector project with Canberra and IZM



# High-Z development

- Germanium – Canberra France  
Speciality Detectors, Fraunhofer IZM





# Germanium pixel detector

Canberra (Lingolsheim): M Lampert, M Zuvic, J Beau



Fraunhofer IZM (Berlin): T Fritzsch, M Rothermund, H Oppermann, O Ehrmann

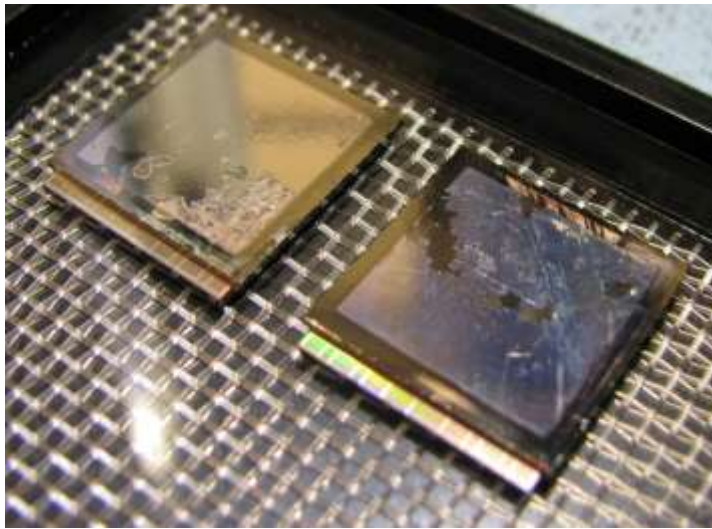
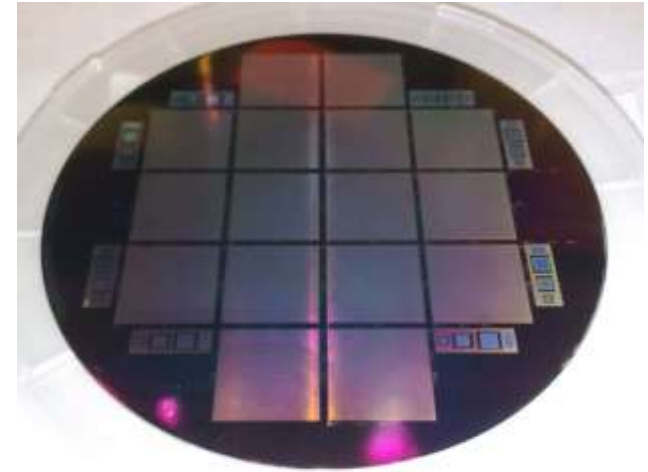


- > High-purity, high uniformity 90 mm Ge wafers available
- > Cooled operation needed to reduce leakage current
  - Must avoid saturation & excessive noise in amplifier
  - Est. **-70°C** operation with Medipix3 (55 $\mu$ m)
    - Measured transport and depletion fine at this temperature
- > Lambda module designed to be cooled
- > *Fine pixellation and bump-bonding had to be developed*

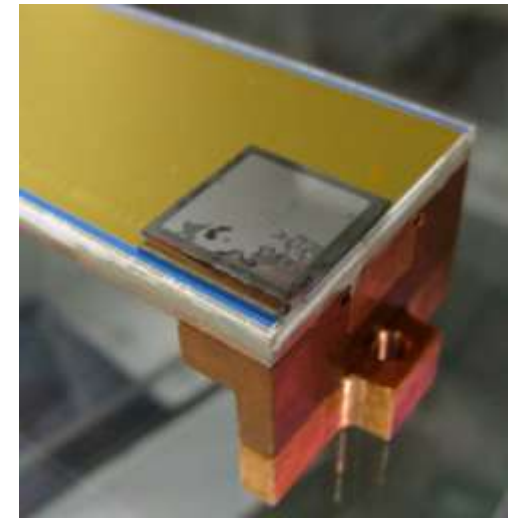


# Sensors

- 2 high purity Ge wafers produced by Canberra
  - 16 Medipix3 singles / wafer
- First 2 assemblies bonded
  - Some delamination of back metal

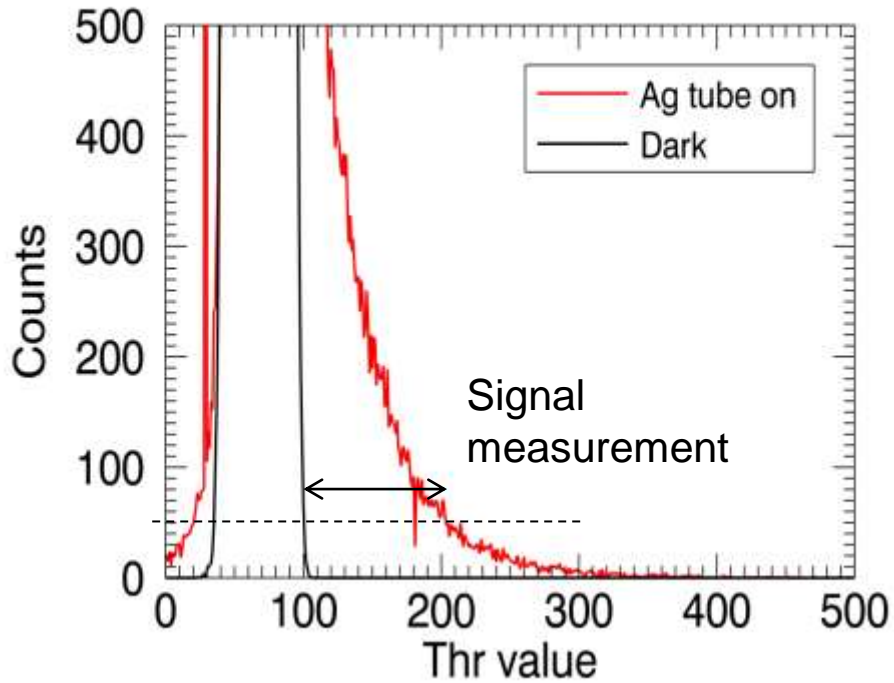


Microscope image  
of surface

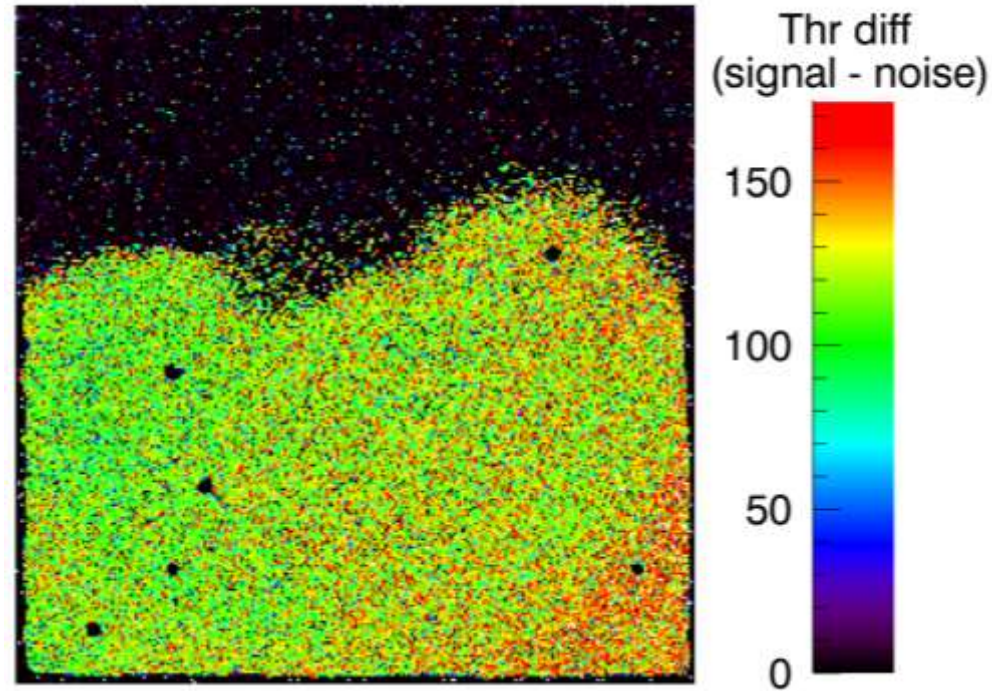


# Preliminary test results

## Ge sensor single pixel



## Signal in Ge sensor, Ag tube (50kV), Ikum 160



- > LAMBDA module fully functional
- > High-speed readout (2000 fps) in testing phase
- > First X-rays seen with Germanium fine pitch sensor
  
- > Next steps:
  - optimize Germanium handling procedures.
  - Construct Large area Germanium system





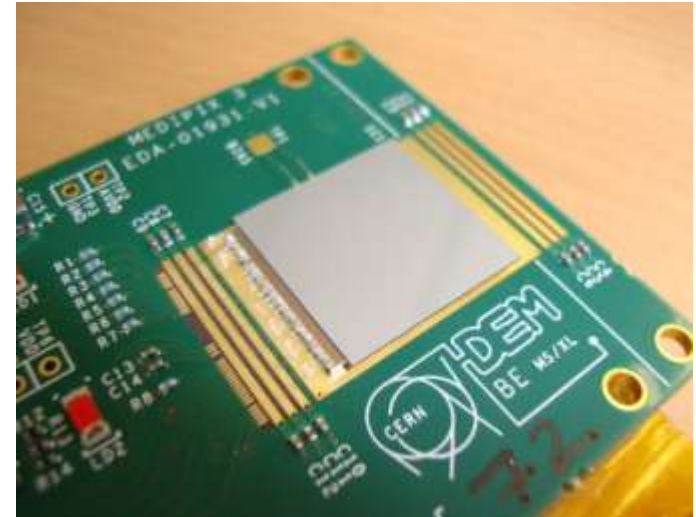
# LAMBDA and germanium sensors

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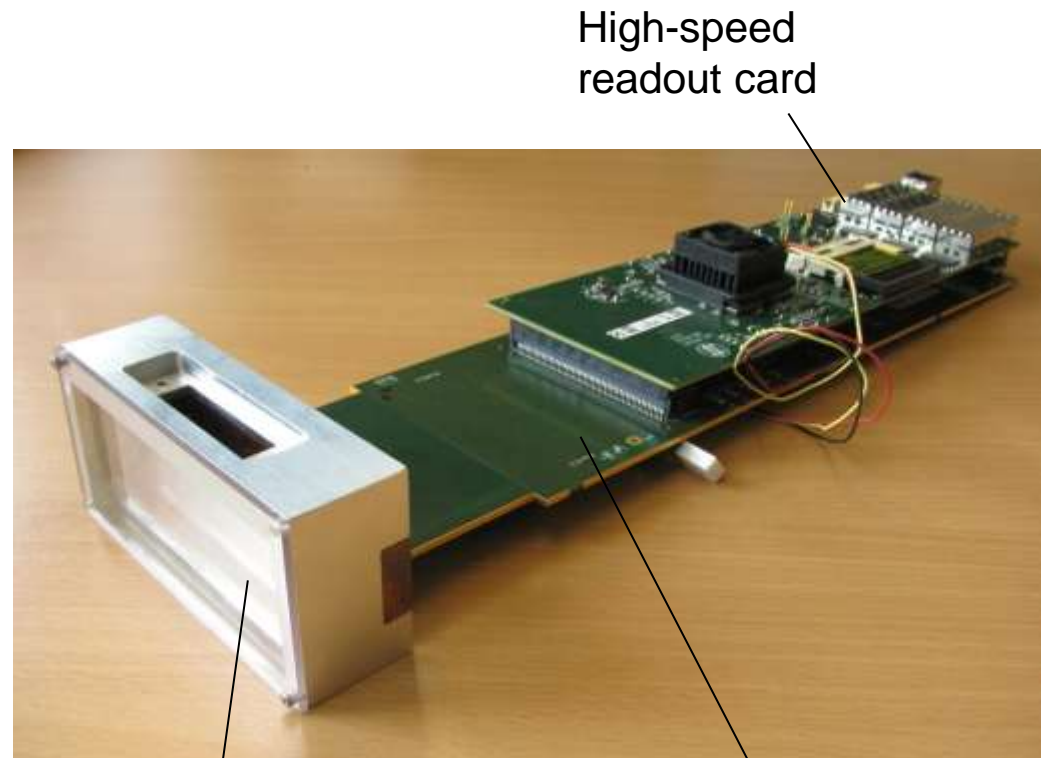
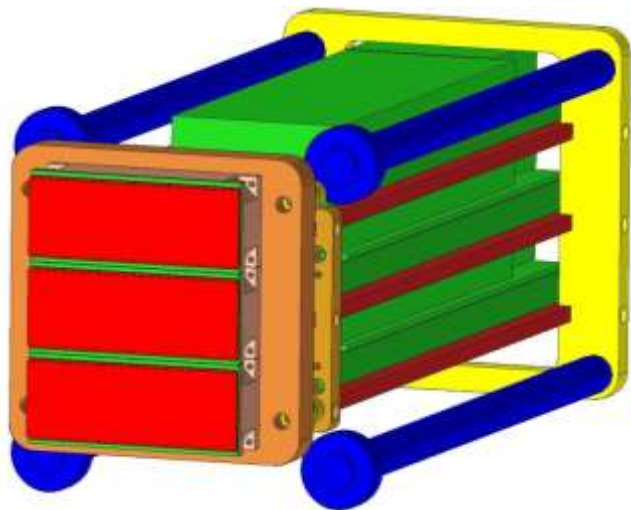
# Medipix3 readout chip

- 256 by 256 array of 55 $\mu$ m pixels
- 2 counters / pixel for continuous read-write
  - 2000 fps at 12 bit depth
  - 6 (4) and 1 bit also possible
- Charge summing to compensate charge sharing
- Medipix3 “RX”
  - First wafers back last month
  - CRW works
  - Charge summing mode fixed
  - Stability and pixel-to-pixel uniformity as designed



# Large Area Medipix-Based Detector Array

- Photon-counting detector
- Small pixel size (55 $\mu\text{m}$ )
- Fast readout (2 kHz+)
- Large, tilable modules (1536 by 512)
- High-Z compatible
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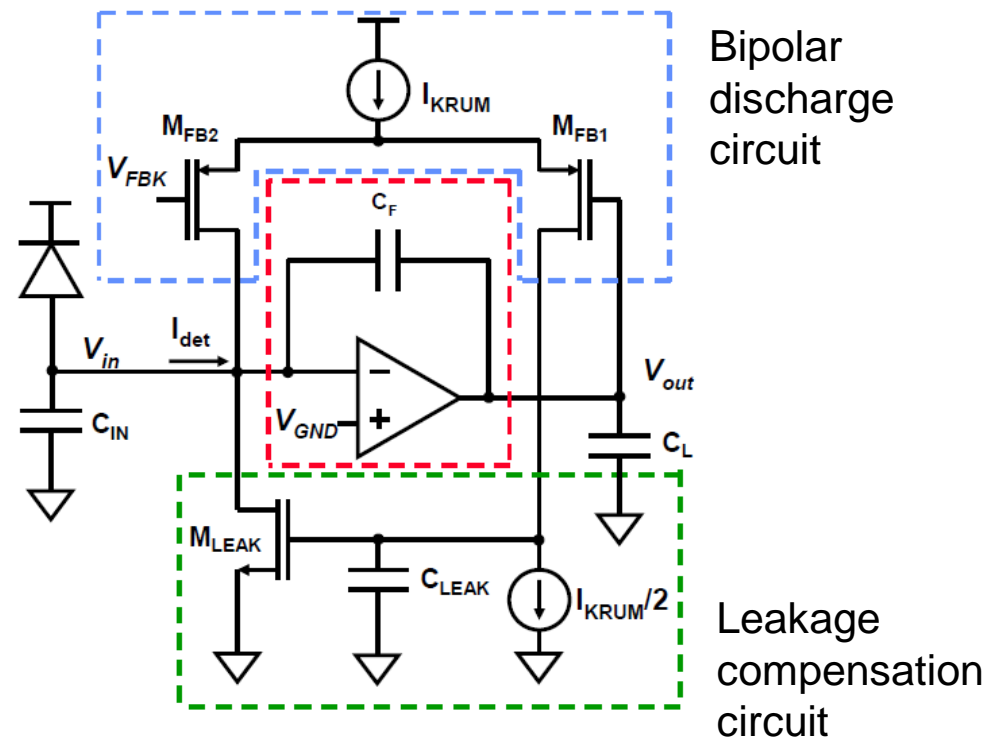
Detector head with Si sensor

High-speed readout card

Signal distribution board

# Medipix3 design and high-Z compatibility

- > Bipolar input preamp with leakage compensation (followed by shaper)
- > Gain selection
- > Charge summing (beneficial for thick sensors with fluorescence)





# Timepix3

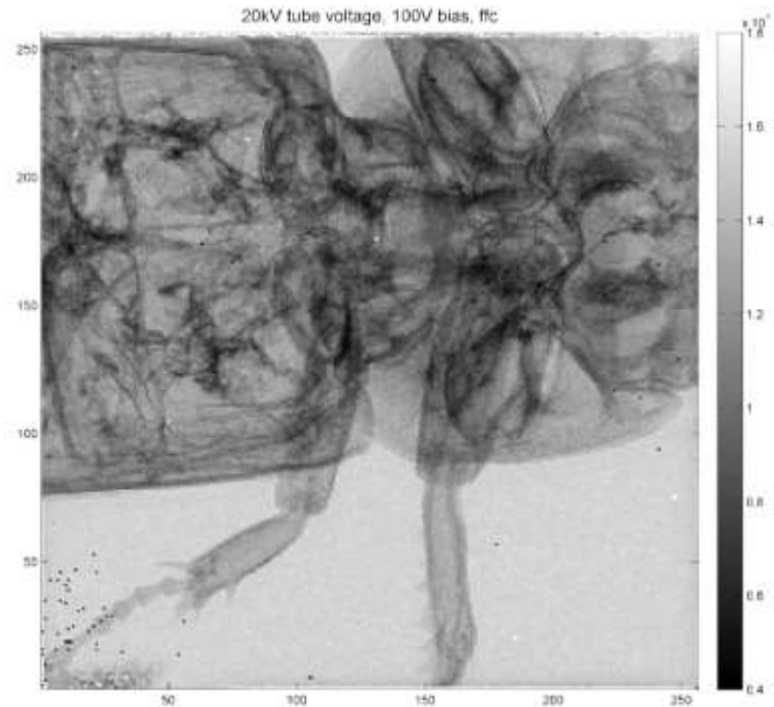
- > Currently being developed by Medipix3 collaboration
  - Primarily aimed at particle physics
- > Event-by-event readout
  - For each hit get position, time stamp (few ns) and time over threshold
  - Limit of  $2 \times 10^7$  hits /  $\text{cm}^2$  / s (average 600 hits / pixel / s)
  - Sufficient for some lower-flux experiments
- > Possibilities:
  - XPCS with  $\sim 10\text{ns}$  resolution
  - Subpixel resolution of hits (using charge sharing and ToT)
  - Photon energy measurement (but white beam typically high flux)



# High-Z development

- Germanium – Canberra France  
Speciality Detectors, Fraunhofer IZM
- Gallium Arsenide – Galapad project –  
FMF (Freiburg), KIT (Karlsruhe), JINR  
(Dubna), RID Ltd. (Tomsk)

## GaAs bonded to Timepix (25keV)

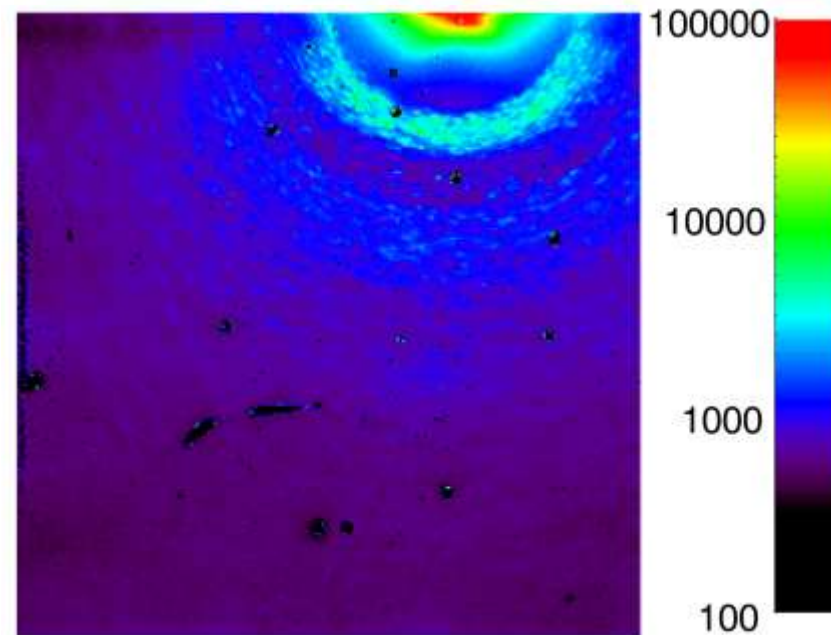


*Thanks to Simon Procz, Alex  
Fauler and Michael Fiederle  
(FMF / University of Freiburg)*

# High-Z development

- Germanium – Canberra France  
Speciality Detectors, Fraunhofer IZM
- Gallium Arsenide – Galapad project –  
FMF (Freiburg), KIT (Karlsruhe), JINR  
(Dubna), RID Ltd. (Tomsk)
- Cadmium telluride – HiZPAD  
collaboration, sensors from FMF/XIE  
(Freiburg)

**CdTe bonded to Timepix**



Scattering from  $\text{LiMnPO}_4$   
at DORIS BW5 (100keV)

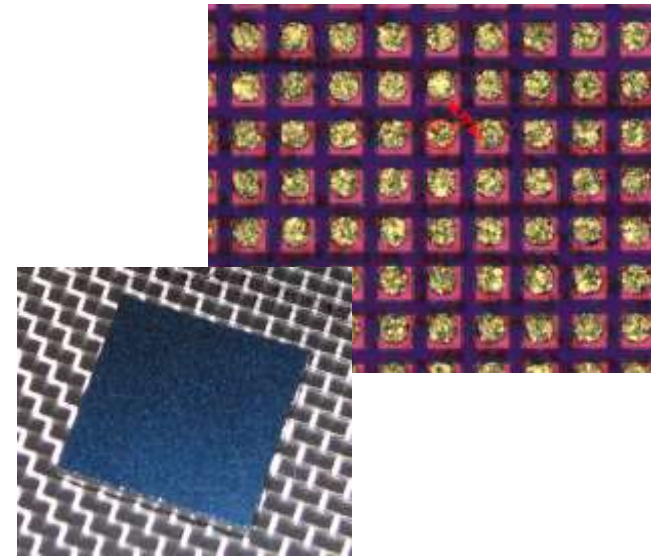
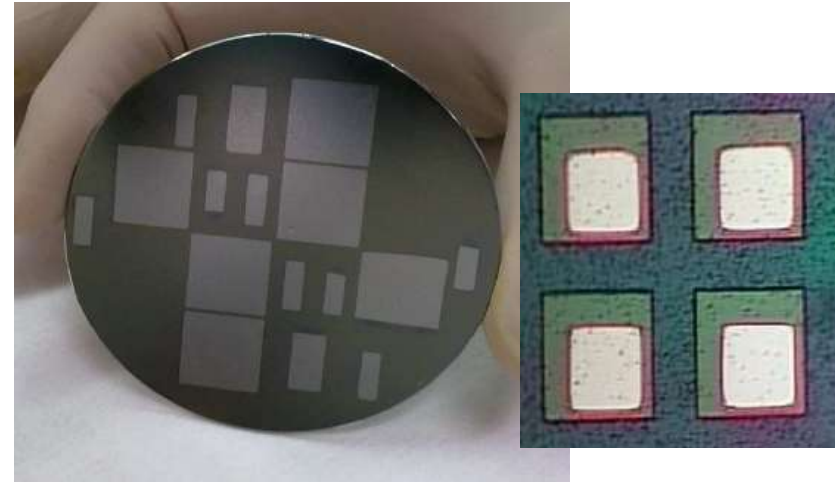
# Sensor production and bump bonding

## > Detector structure (Canberra)

- Modification of existing strip detector technology
- 55 $\mu\text{m}$  pixels, 700  $\mu\text{m}$  thick
- Electron readout

## > Indium bump bonding (IZM)

- Sensor and ROC bonded at  $< 100\text{C}$  temp
- During cooling, ductility of In compensates for mismatch in contraction
- Process and temperature optimised using Ge diodes
- Bond height and flip-chip optimised with mechanical dummies



# Preliminary test results

- Tested in vacuum chamber with Cryotiger cooler
  - Need to improve isolation – currently can get down to  $-70^{\circ}\text{C}$ )
- Guard ring current high – tested at 50V ( $\sim 2.5\text{mA}$  current)
  - No breakdown, but reaches source limit
- Not yet equalised
  - Medipix 3.0 has large dispersion!
  - Look at single pixel spectra
- Mini Ag-target X-ray tube used (50kV)

