

SPECTRAL X-RAY IMAGING WITH SINGLE PHOTON PROCESSING DETECTORS

Christer Fröjdh, Börje Norlin, Erik Fröjdh
Mid Sweden University

OUTLINE

- Experimental setup
 - Simulation
 - Measurement
- Image contrast
 - Simulation of 10% contrast
 - Measurement of 1.0 mm and 1.1 mm of Al
- Material separation
 - Simulation and measurement of Pd and Ag
- Material identification
- Conclusions

ACKNOWLEDGEMENTS

- Timepix is a device in the MEDPIX2-family developed within the MEDIPIX collaboration
- The Pixelman software and the FITPIX interface is developed by the Institute of Experimental and Applied Physics in Prague
- The CdTe detector is based on ACRORAD material and is processed and bonded in Freiburg.

EXPERIMENTAL SETUP

- Simulations using MCNP5
 - A pixellated detector with 32 x 32 pixels (110x110 um pixel size)
 - An average of 10000 photons/pixel
- “Ideal” conditions
 - Photon counting – every photon has the same weight
 - Discrete energies – same photon flux at each energy
 - Ideal detector – all photons are detected and contribute to the image, no charge loss or charge sharing

EXPERIMENTAL SETUP

- **Nanofocus X-ray tube**
 - Fluorescence spectrum

Material	K-alpha
Zr	15,770
Ag	22,163
Pr	36,026
Gd	42,996
Er	49,128
W	57,982

- **TIMEPIX readout chip with CdTe sensor**
 - 110x110 um pixel size
 - An average of 10000 photons/pixel

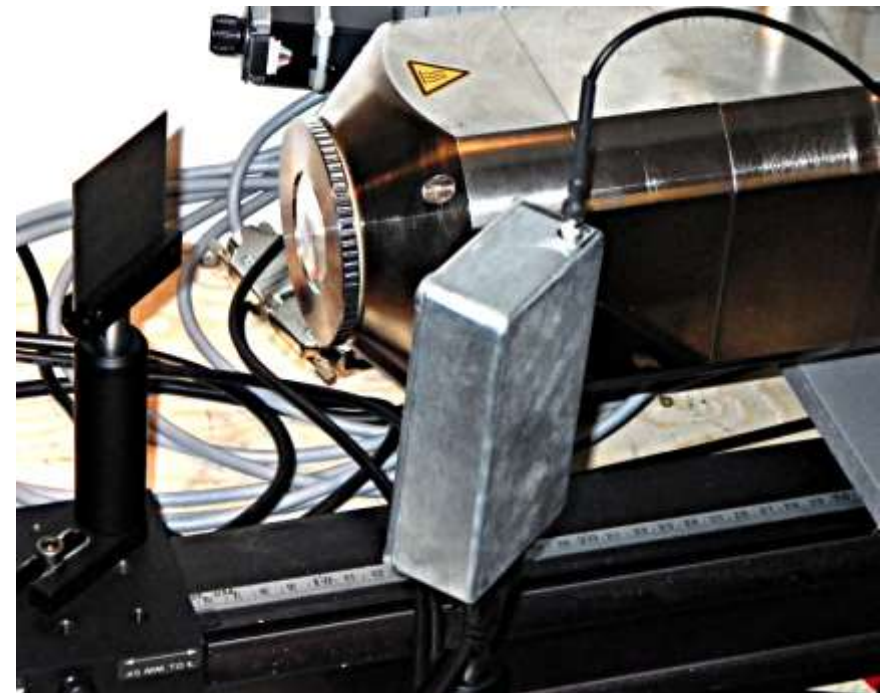


IMAGE CONTRAST



CONTRAST TO NOISE RATIO

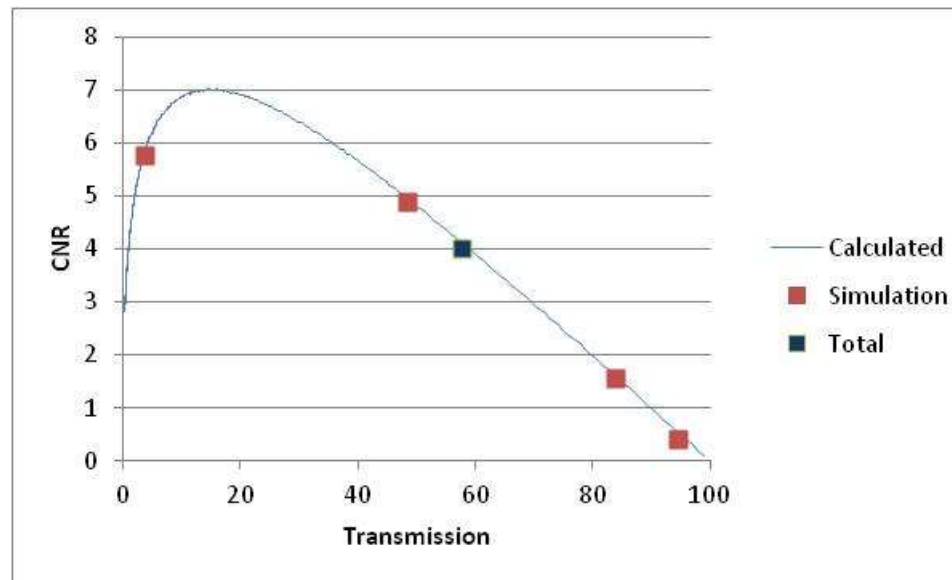
In this experiment the following definition has been used

$$CNR = \sqrt{\frac{2(S_{img} - S_{bg})^2}{(\sigma_{img}^2 + \sigma_{bg}^2)}} \quad (1)$$

SIMULATION OF CNR

The CNR has been calculated as a function of X-ray absorption

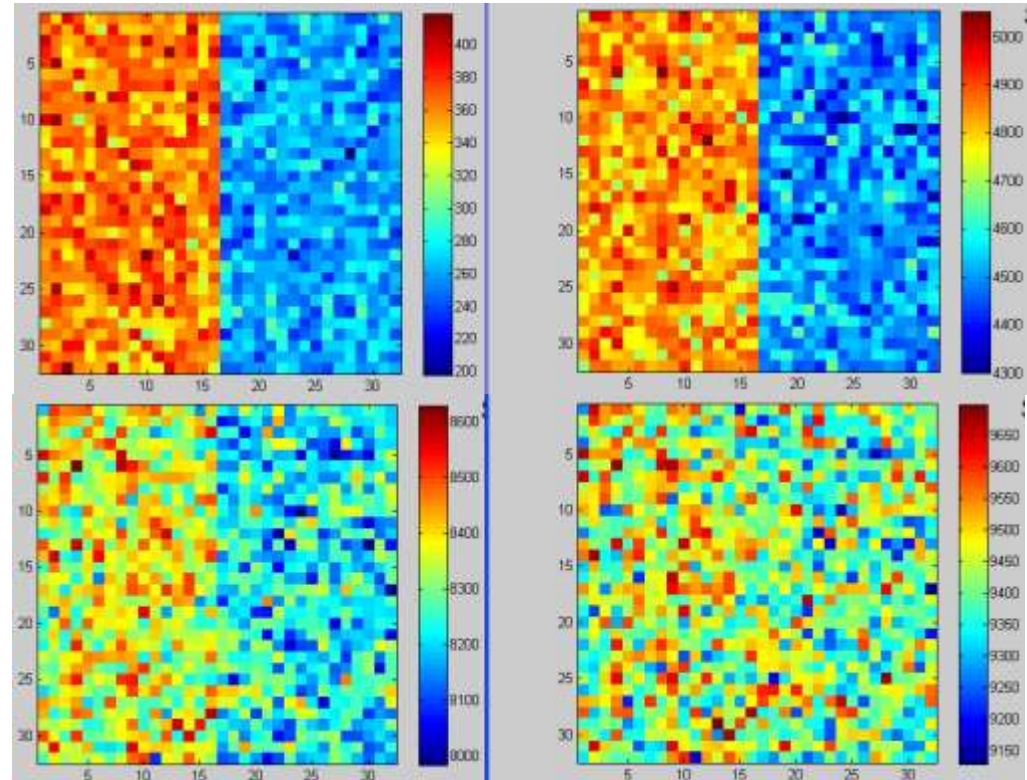
- For a homogenous material with a thickness difference of **10%**
- Using four different photon energies and 10000 photons/pixel.



SIMULATION OF CNR

Four images taken at different photon energies corresponding to the red dots in the previous curve

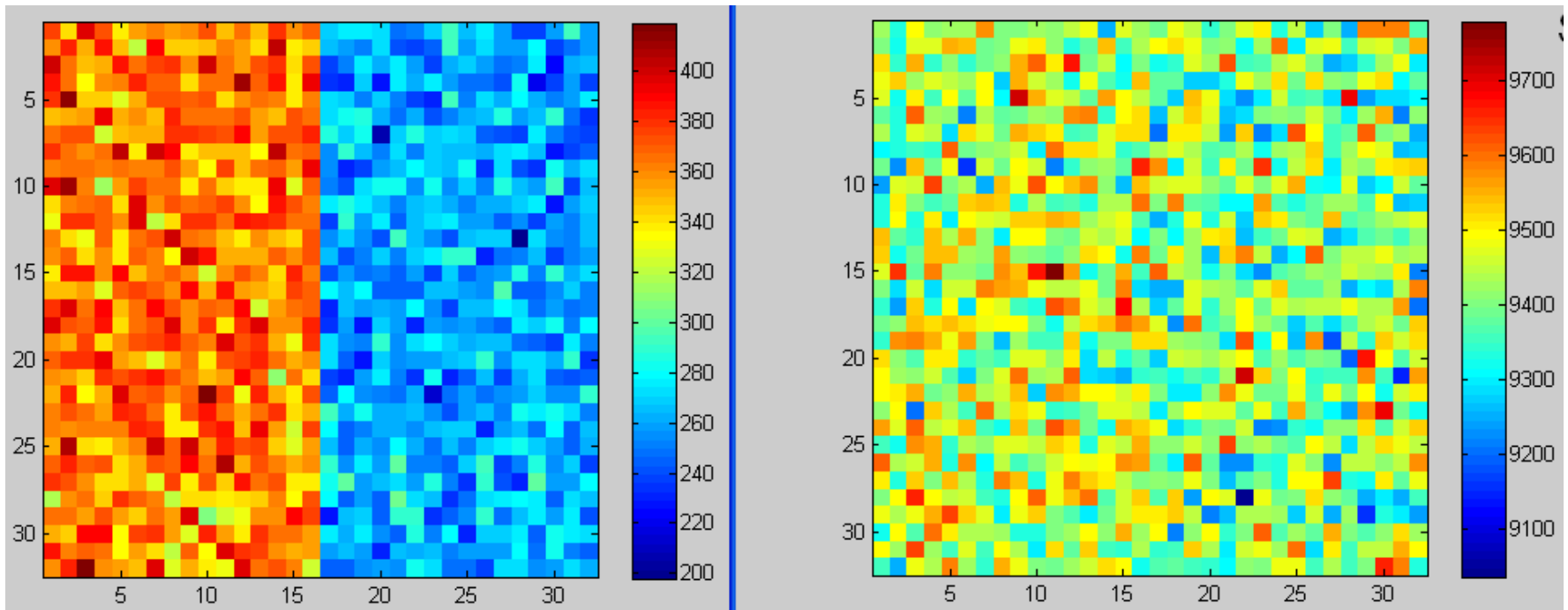
- Upper left: 3.6 %
- Upper right: 48 %
- Lower left: 84 %
- Lower right: 94%



SIMULATION - IMAGE SUBTRACTION

E1: Transmission: 3.6 %, CNR: 5.78

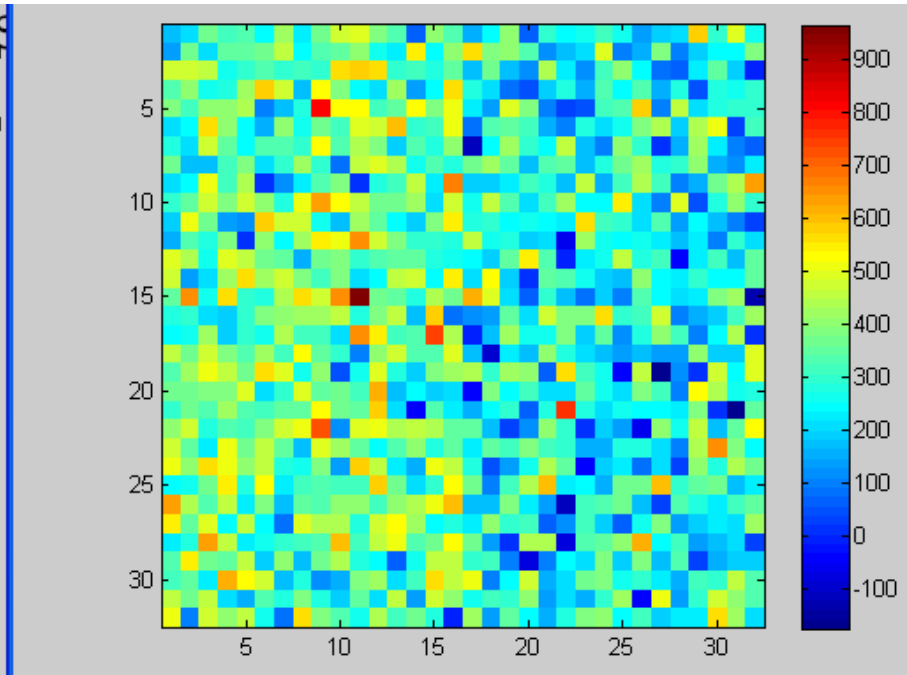
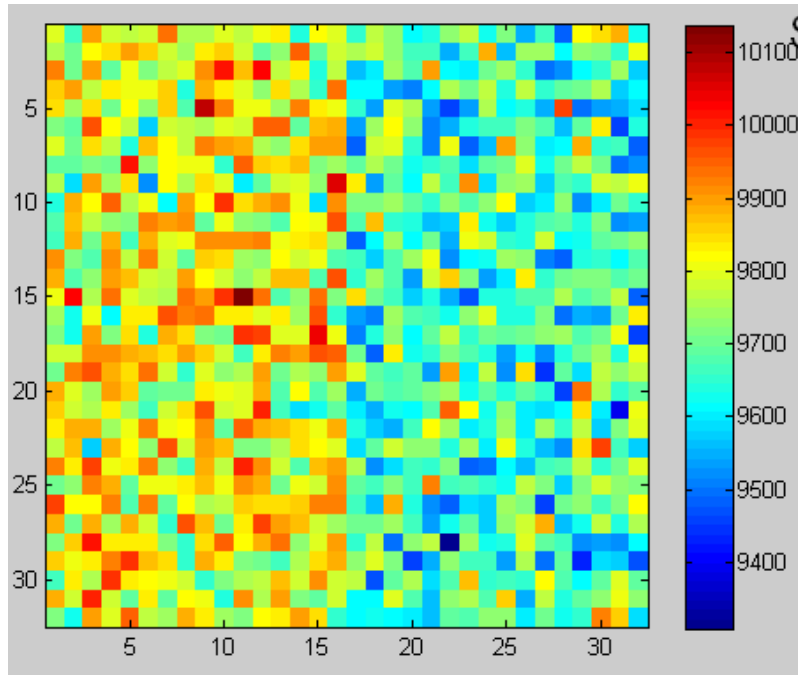
E2: Transmission: 94%, CNR: 0.4



CNR: IMAGE SUBTRACTION

(E1+E2): CNR: 1.43

(E1+E2)-E2: CNR: 0.72

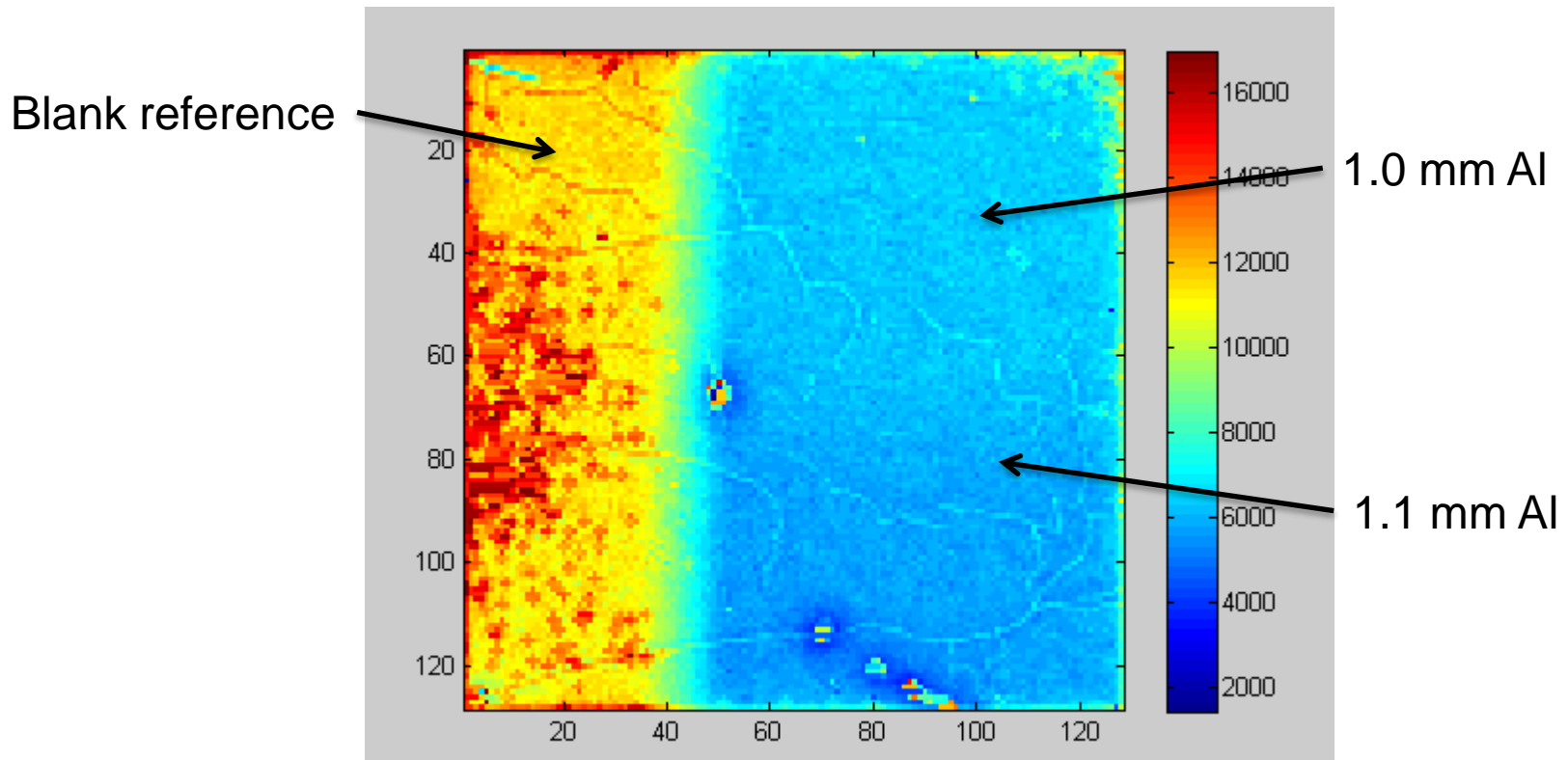


MEASURED CNR

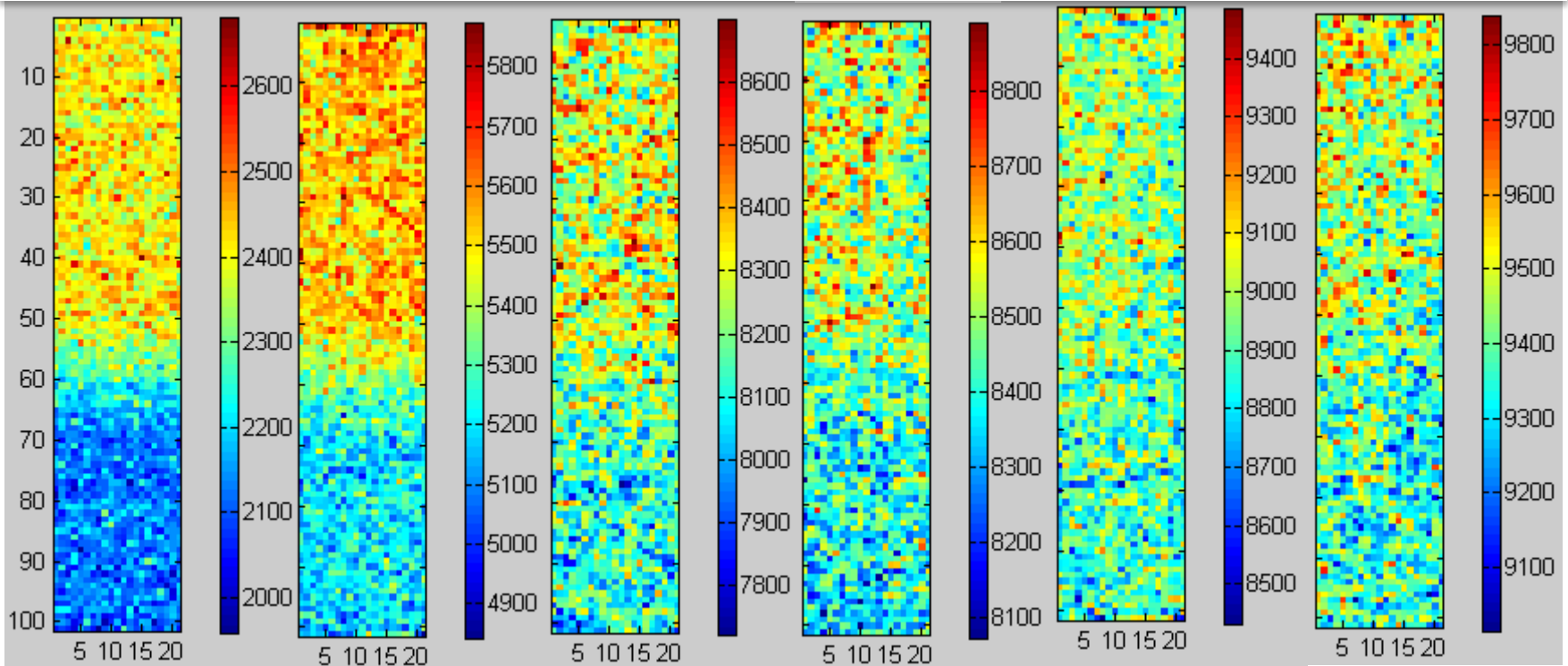
- 1 mm thick Al + 0.1 mm Al on half of the image

Transmission in 1 mm Al				
Material	K-alpha	% transmission		CNR
		calculated	measured	
Zr	15,770	16	24	5,03
Ag	22,163	50	55	3,7
Pr	36,026	82	83	1,37
Gd	42,996	88	85	1,45
Er	49,128	90	89	0,73
W	57,982	92	94	0,15

MEASURED CNR



MEASURED CNR



Zr

Ag

Pr

Gd

Er

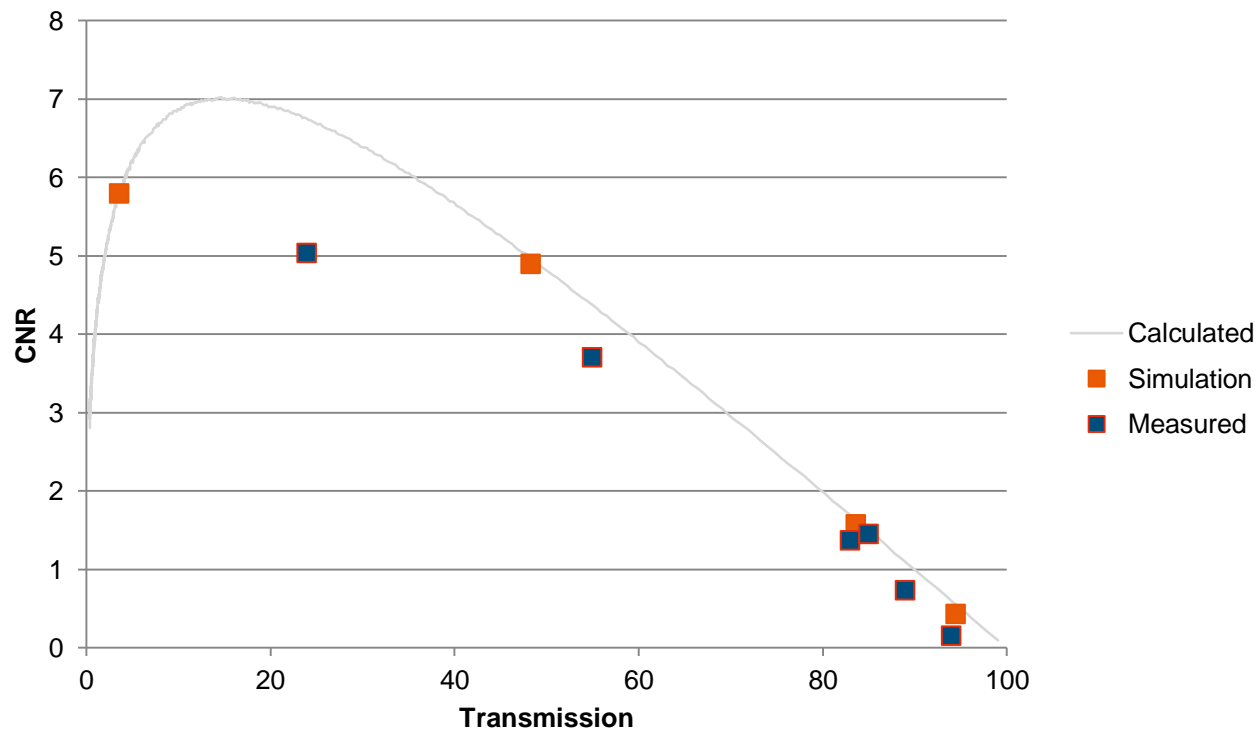
W

MEASURED CNR

- 1 mm thick Al + 0.1 mm Al on half of the image

Transmission in 1 mm Al				
Material	K-alpha	% transmission		CNR
		calculated	measured	
Zr	15,770	16	24	5,03
Ag	22,163	50	55	3,7
Pr	36,026	82	83	1,37
Gd	42,996	88	85	1,45
Er	49,128	90	89	0,73
W	57,982	92	94	0,15

MEASURED CNR



MATERIAL SEPARATION

- Eliminate one material from the image

IMAGE SUBTRACTION - TWO MATERIALS

The basic equation:

$$\Phi_{e1} = \Phi_{0e1} e^{-\alpha_{e1}t}$$

or

$$\alpha_{e1}t = -\ln\left(\frac{\Phi_{e1}}{\Phi_{0e1}}\right)$$

If α does not change or the difference is known a material can be eliminated by subtracting the logarithms of the response at two energies

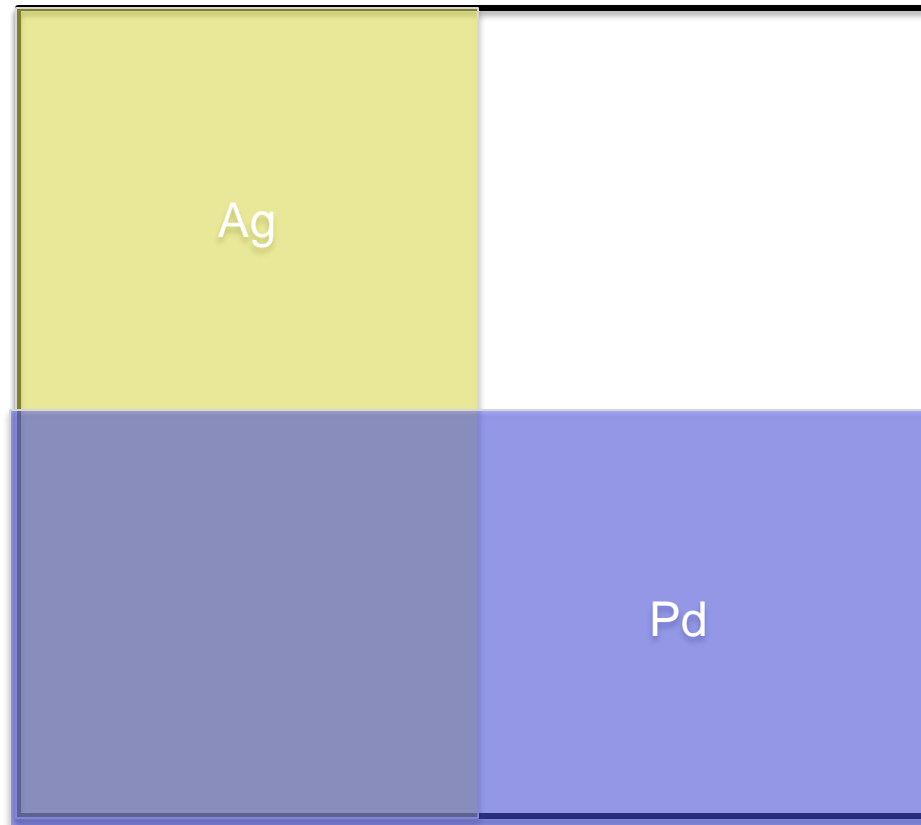
$$\ln\left(\frac{\Phi_{e1}}{\Phi_{0e1}}\right) = \ln\left(\frac{\Phi_{e2}}{\Phi_{0e2}}\right) * \frac{\alpha_{e1}}{\alpha_{e2}}$$

- Example Pd and Ag imaged at 24, 25 and 26 keV

SIM - PALLADIUM AND SILVER

K-edges

- Pd = 24.365
- Ag = 25.531
- Thickness = 50 um

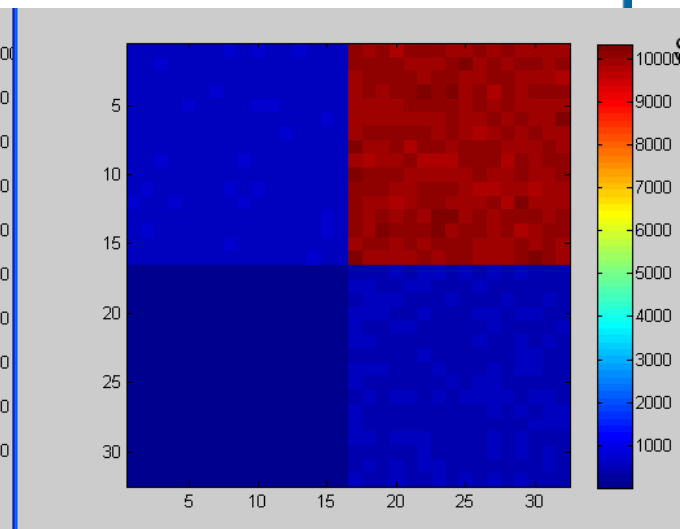
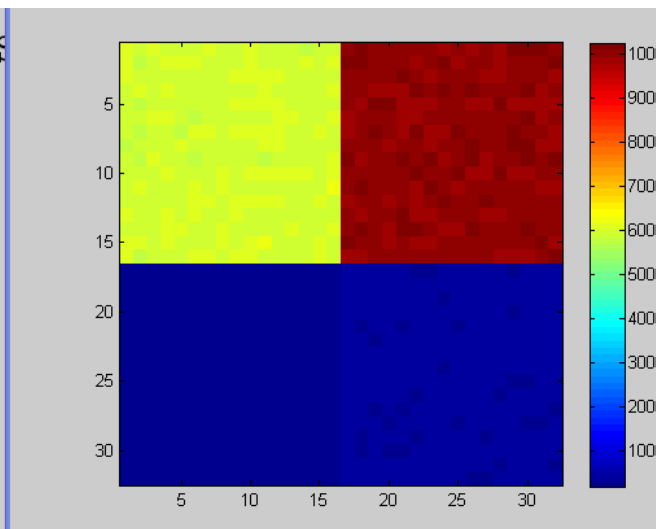
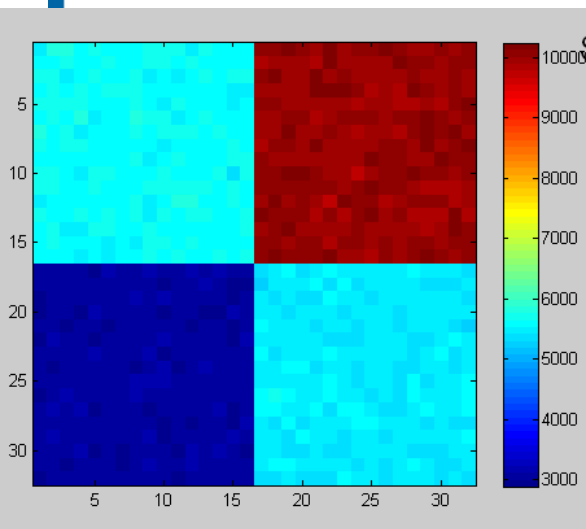


SIM - PRIMARY IMAGES

24 keV

25 keV

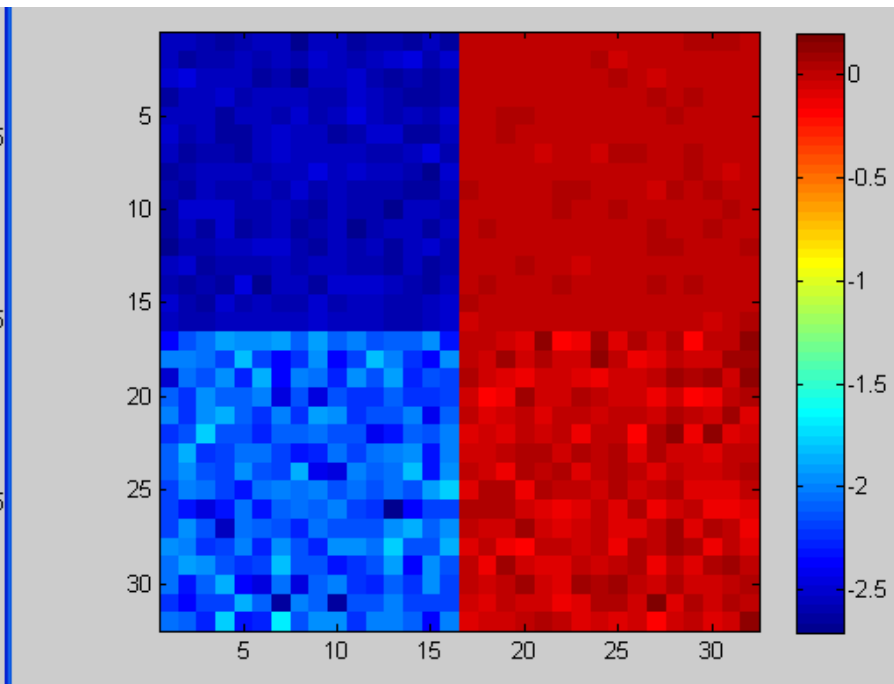
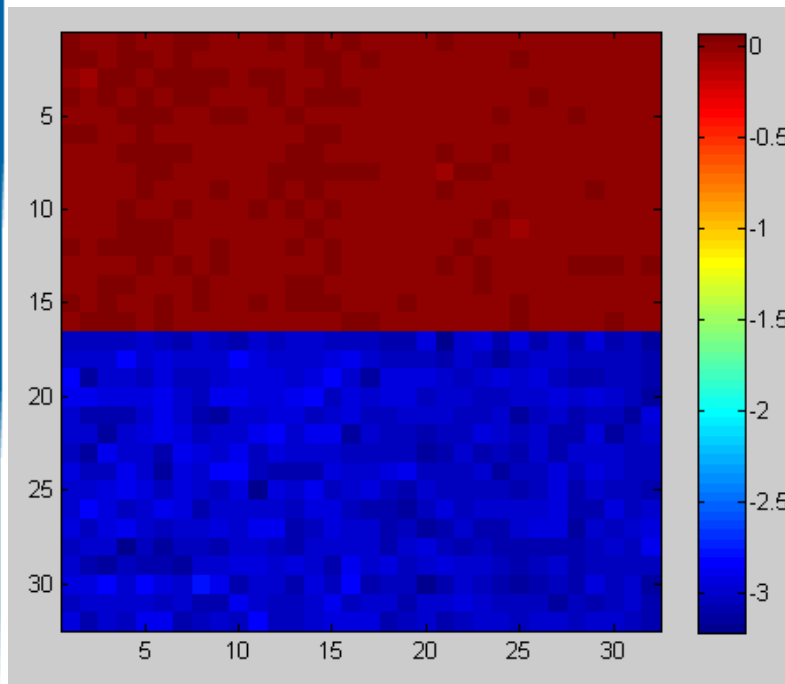
26 keV



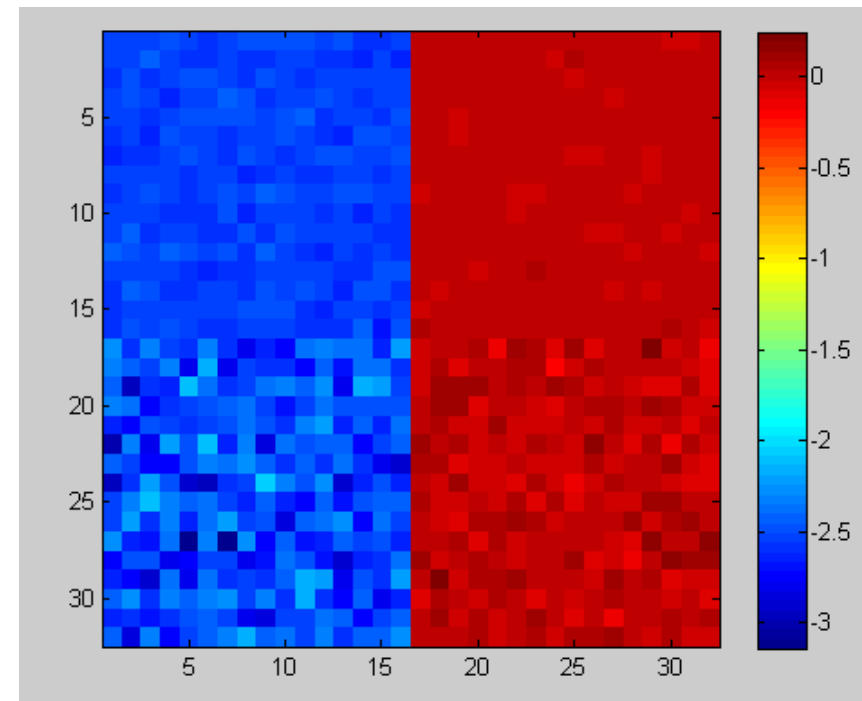
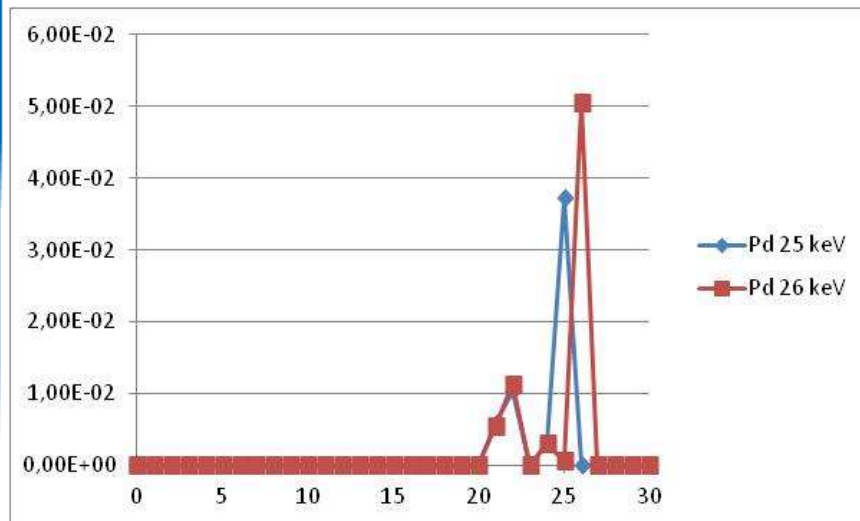
SIM - AFTER SUBTRACTION

25 keV – 24 keV

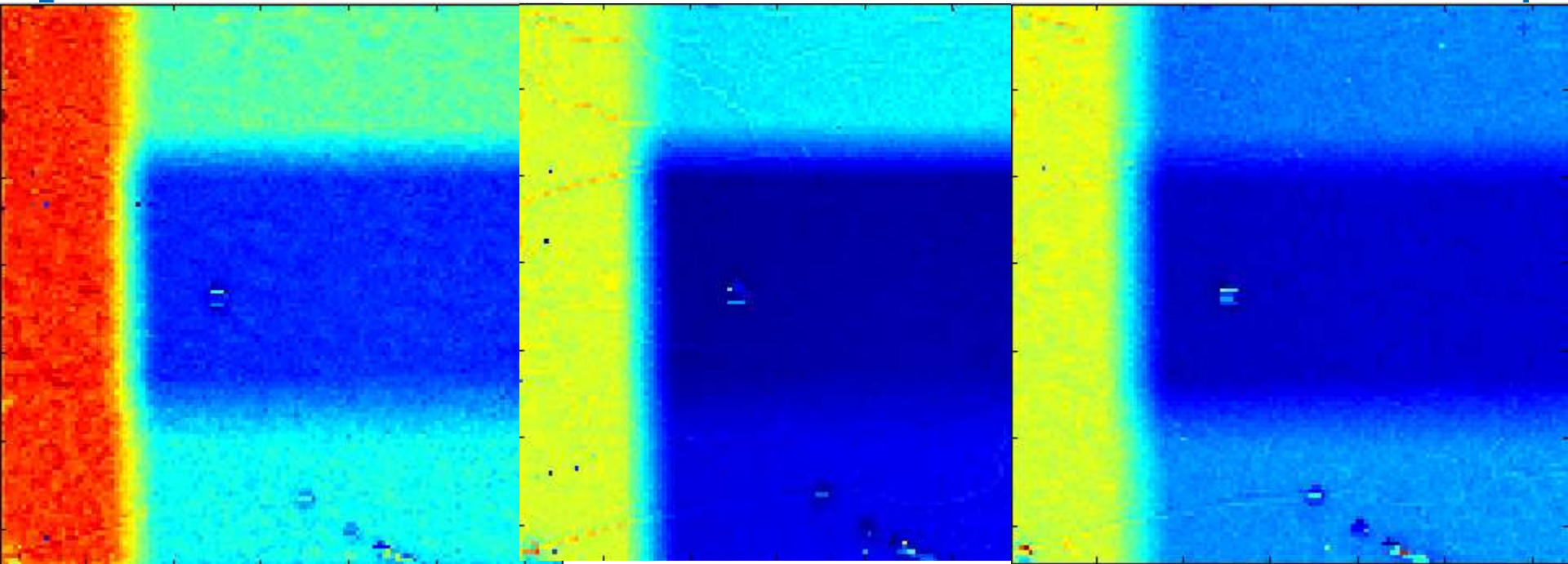
26 keV – 25 keV



SIM - CORRECTED FOR FLUORESCENCE



EXP - IMAGES AT THREE ENERGIES

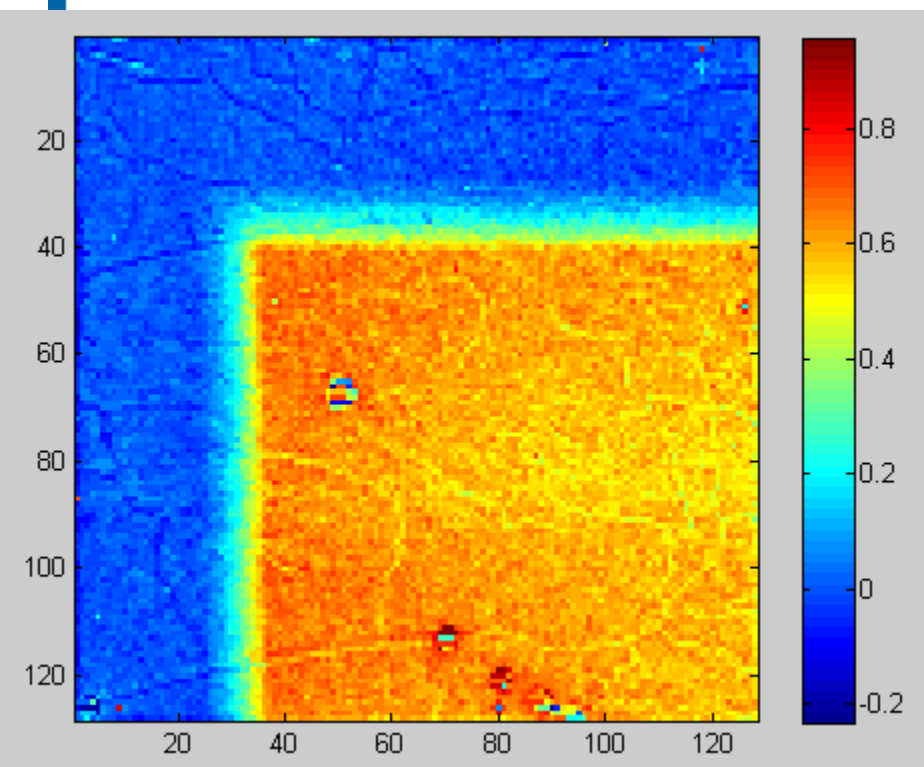


22,16 keV

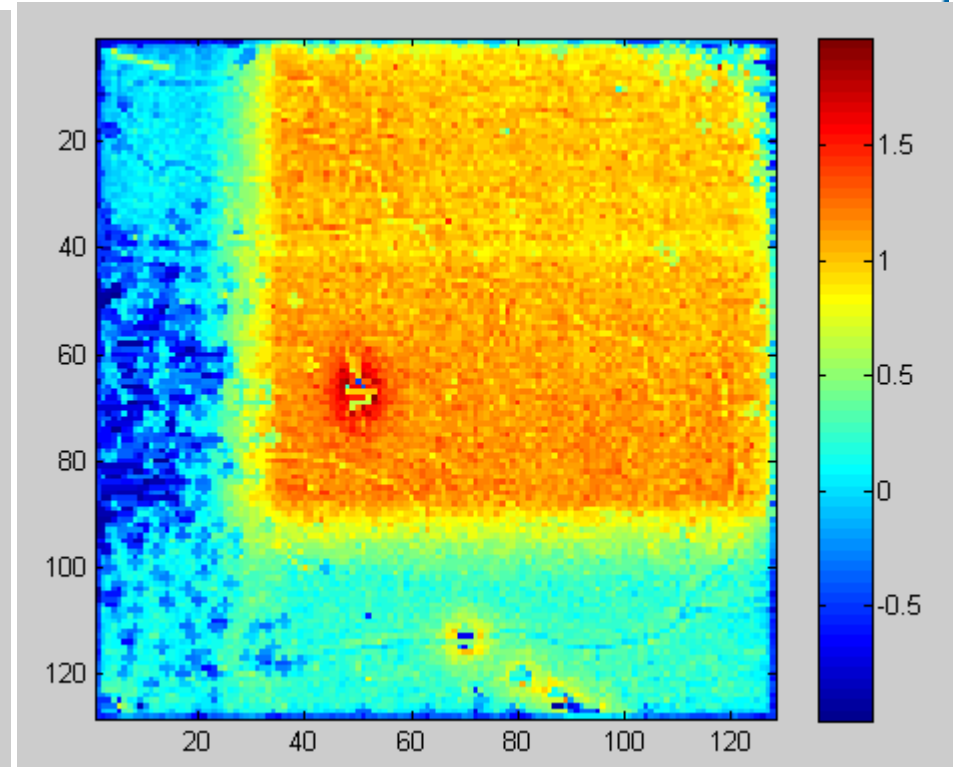
25,27 keV

36,03 keV

EXP - MATERIAL SEPARATION



Pd (25.3 – 22.2 keV)



Ag (36.0 – 25.3 keV)

MATERIAL SEPARATION

- Calculate the thickness in a layered structure



MATERIAL SEPARATION

X-ray attenuation in two layers of different material:

$$\Phi_{e1} = \Phi_{0e1} e^{-(\alpha_{1e1}t_1 + \alpha_{2e1}t_2)} \quad (2)$$

The thickness is then given by:

$$t_1 = \frac{-\ln\left(\frac{\Phi_{e1}}{\Phi_{0e1}}\right) + \frac{\alpha_{2e1}}{\alpha_{2e2}\alpha_{1e1}} \ln\left(\frac{\Phi_{e2}}{\Phi_{0e2}}\right)}{1 - \frac{\alpha_{2e1}\alpha_{1e2}}{\alpha_{2e2}\alpha_{1e1}}} \quad (4)$$

MATERIAL SEPARATION

X-ray attenuation in two layers of different material:

$$\Phi_{e1} = \Phi_{0e1} e^{-(\alpha_{1e1}t_1 + \alpha_{2e1}t_2)} \quad (2)$$

The thickness is then given by:

$$t_1 = \frac{-\ln\left(\frac{\Phi_{e1}}{\Phi_{0e1}}\right) + \frac{\alpha_{2e1}}{\alpha_{2e2}\alpha_{1e1}} \ln\left(\frac{\Phi_{e2}}{\Phi_{0e2}}\right)}{1 - \frac{\alpha_{2e1}\alpha_{1e2}}{\alpha_{2e2}\alpha_{1e1}}} \quad (4)$$

Valid only if m1 does not change the spectrum

MATERIAL SEPARATION

X-ray attenuation in two layers of different material:

$$\Phi_{e1} = \Phi_{0e1} e^{-(\alpha_{1e1}t_1 + \alpha_{2e1}t_2)} \quad (2)$$

The thickness is then given by:

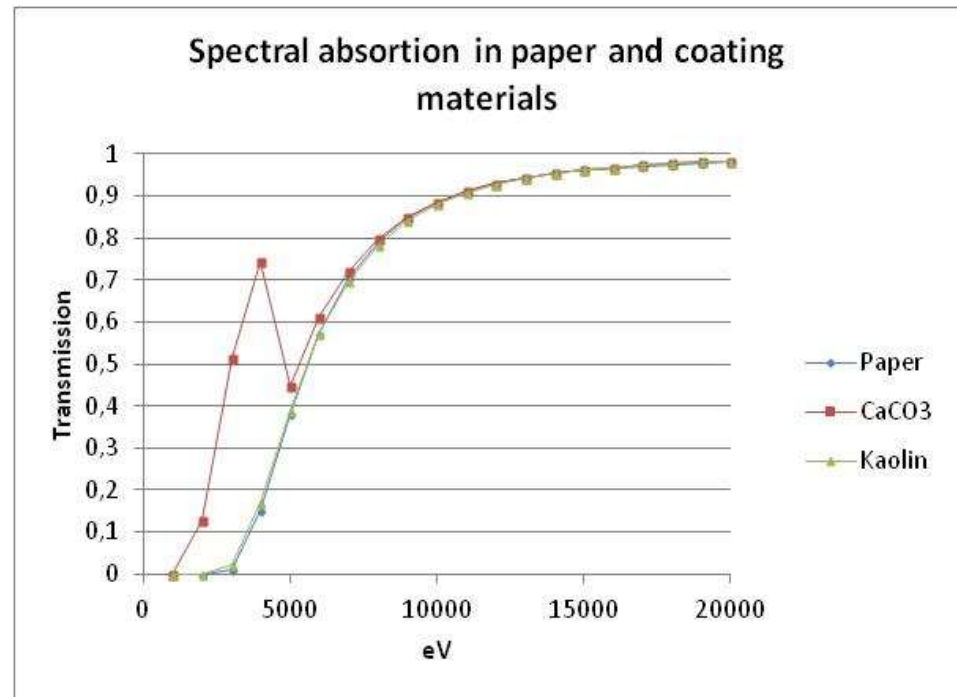
$$t_1 = \frac{-\ln\left(\frac{\Phi_{e1}}{\Phi_{0e1}}\right) + \frac{\alpha_{2e1}}{\alpha_{2e2}\alpha_{1e1}} \ln\left(\frac{\Phi_{e2}}{\Phi_{0e2}}\right)}{1 - \frac{\alpha_{2e1}\alpha_{1e2}}{\alpha_{2e2}\alpha_{1e1}}} \quad (4)$$

→ 0 if α varies in a similar way for both materials

TEST CASE: PAPER AND COATING

Coated paper

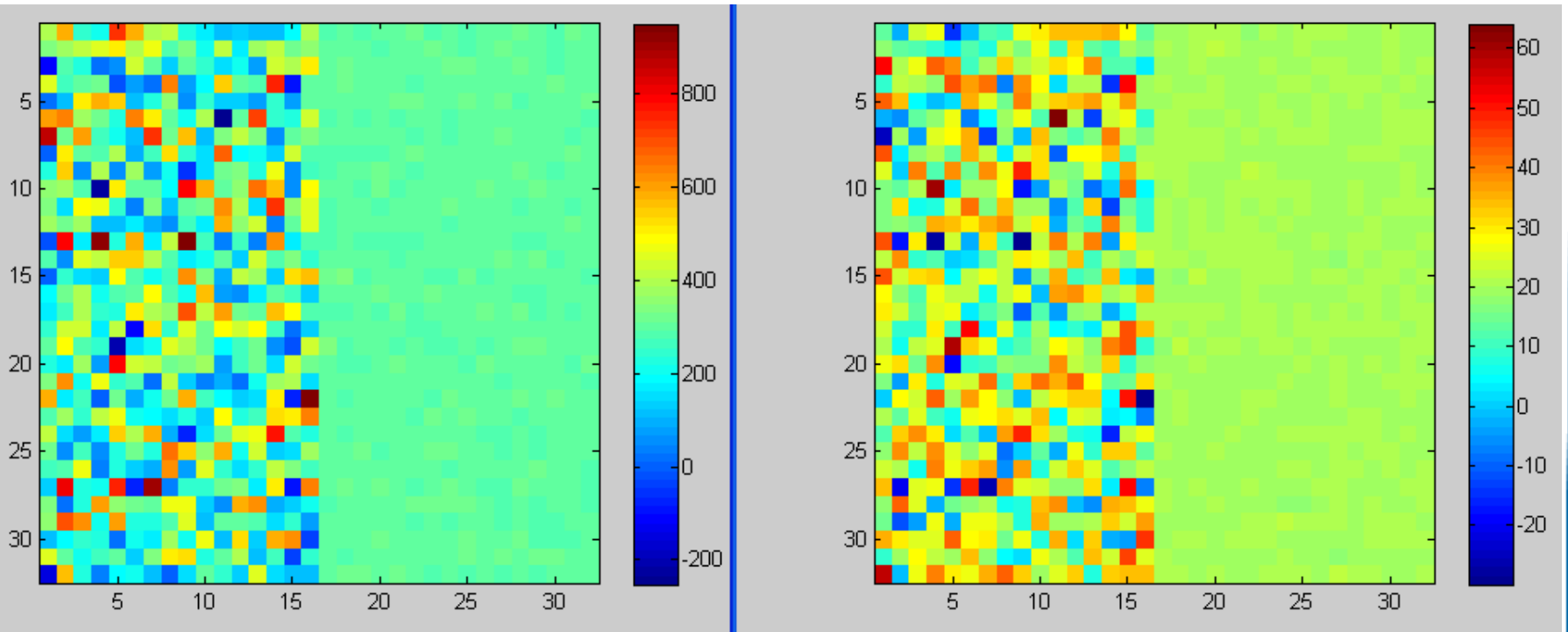
- Cellulose ($C_6H_{10}O_5$)
 - 300 um whole area
- Kaolin ($Al_2Si_2O_5(OH)_4$)
 - 20 um left part
- Calcium carbonate ($CaCO_3$)
 - 20 um right part
- Images taken at
 - 3 keV
 - 5 keV



MATERIAL SEPARATION

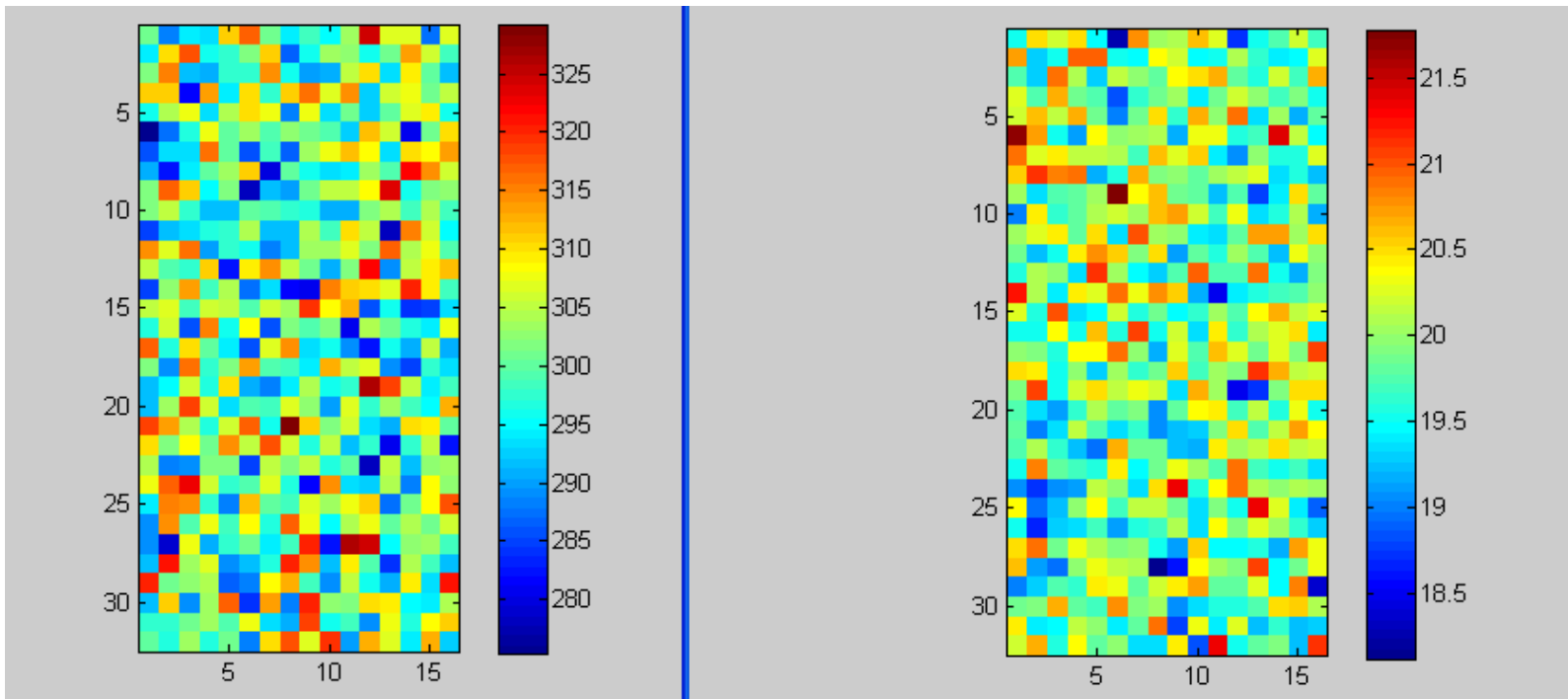
Thickness resolution for a two layer structure

- 300 μm + 20 μm – right part has K-edge in the spectrum

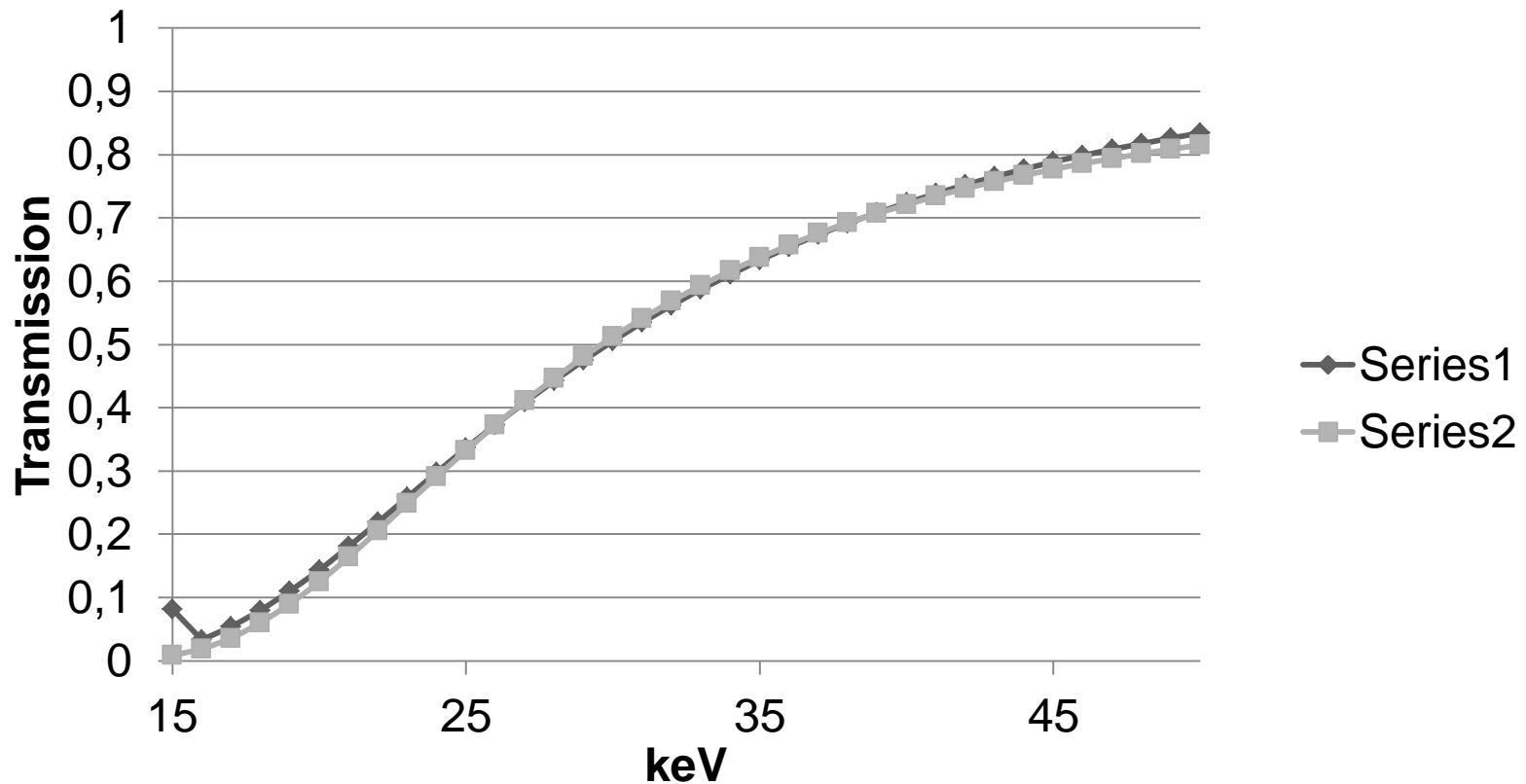


MATERIAL SEPARATION

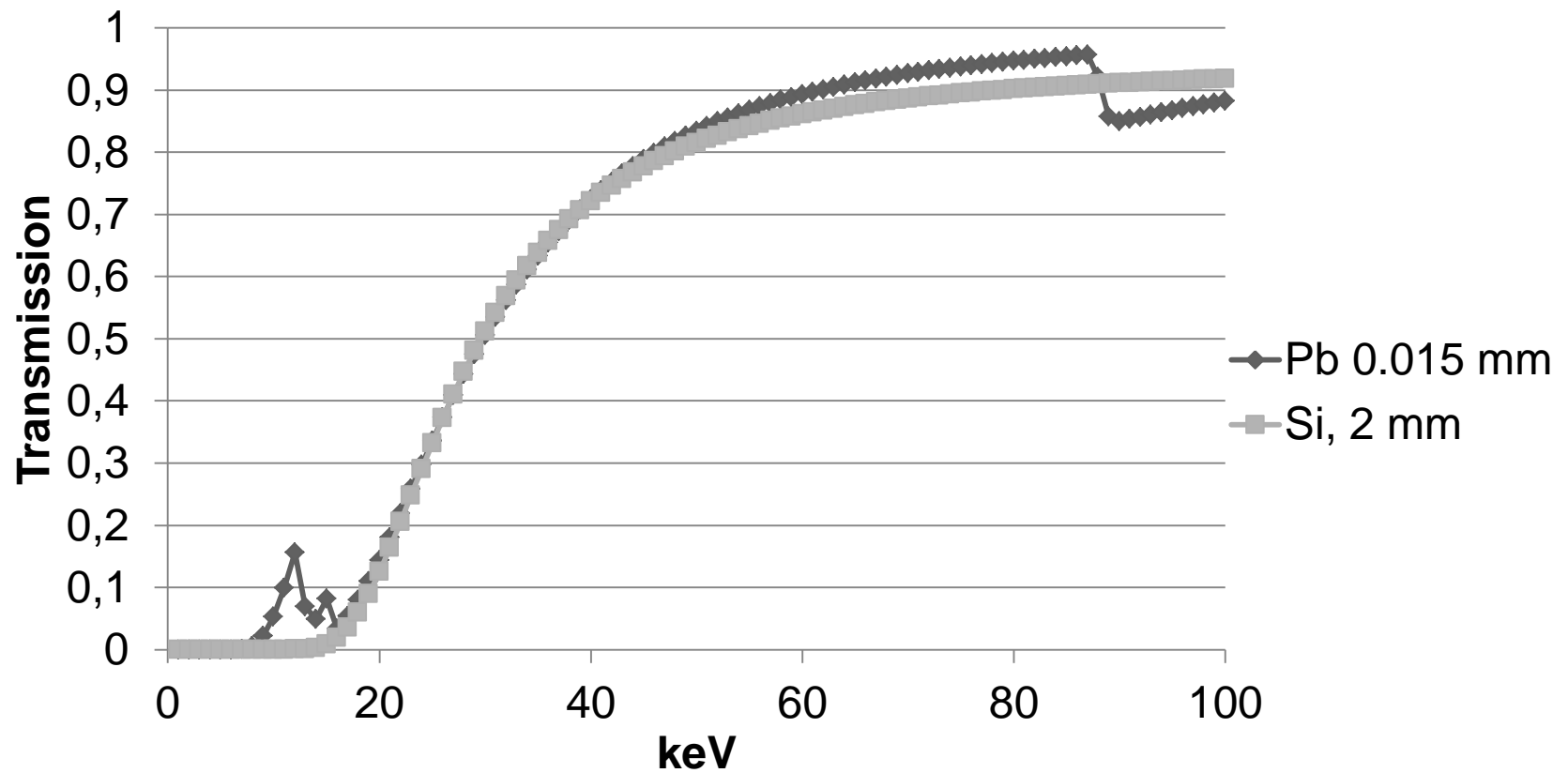
Right part at larger scale



WHICH TWO MATERIALS?



THE SOLUTION: SILICON AND LEAD



MATERIAL IDENTIFICATION



MATERIAL IDENTIFICATION

Basic equations:

$$\phi_{e1} = \phi_{0e1} e^{-\alpha_{e1}t}$$

or

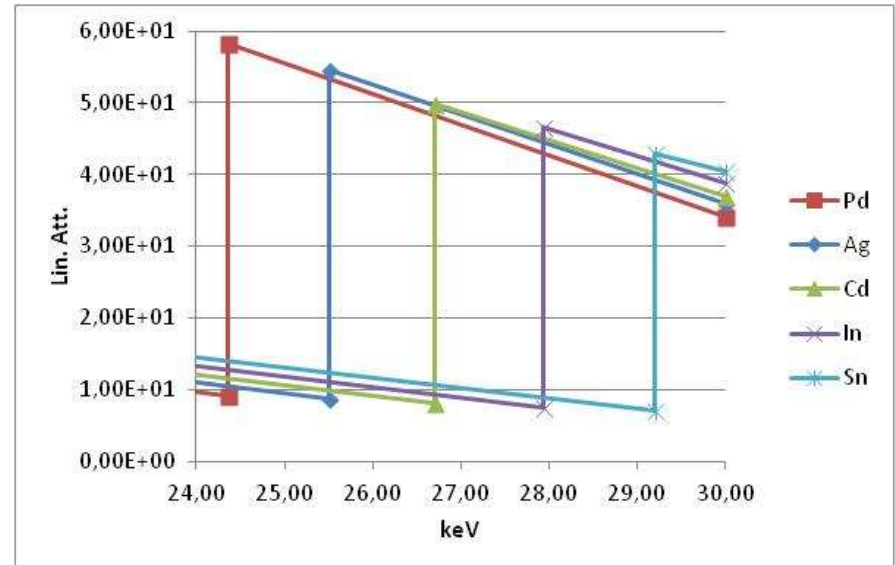
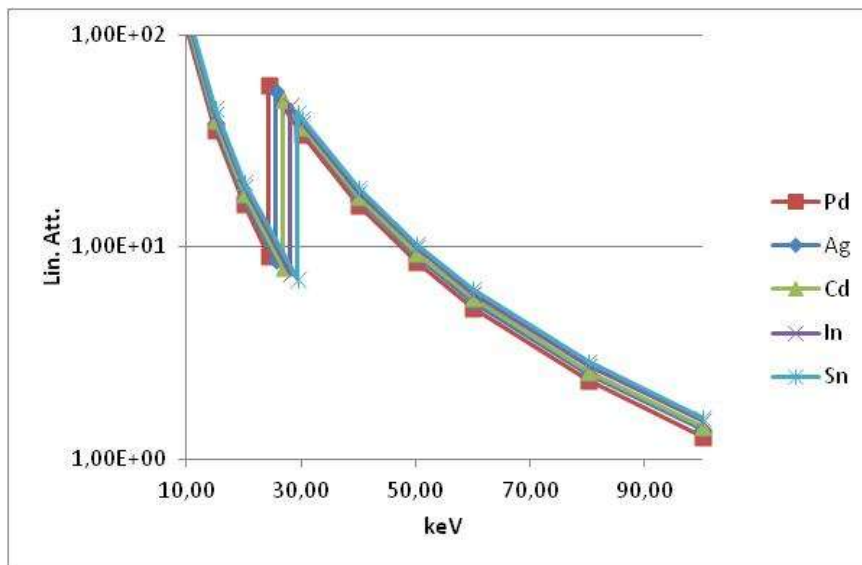
$$\alpha_{e1}t = -\ln\left(\frac{\phi_{e1}}{\phi_{0e1}}\right)$$

If the ratio between the linear attenuation coefficients is unique then the material can be identified

$$\frac{\alpha_{e1}}{\alpha_{e2}} = \ln\left(\frac{\phi_{e1}}{\phi_{0e1}}\right) / \ln\left(\frac{\phi_{e2}}{\phi_{0e2}}\right)$$

ATTENUATION IN FIVE MATERIALS

Attenuation curves have similar shapes except around the absorption edges.



CONCLUSIONS



CONCLUSIONS

- Small contrast variations are best imaged at high absorption in the object
 - Getting rid of high energy photons improves the contrast
 - Image subtraction adds to the noise
- Two materials can be separated by comparing images at two different energies
 - The ratio between the attenuation coefficients for the two materials must differ substantially (absorption edge of one material)
- A material can be uniquely identified by the ratio between the linear attenuation coefficients at two energies
 - Unique ratio if there is an absorption edge in the spectrum
- Even if a monoenergetic beam is used energy resolution at the detector is needed to eliminate the response from fluorescence